



# Dissolution coupled with oral absorption modeling to predict clinically relevant performance

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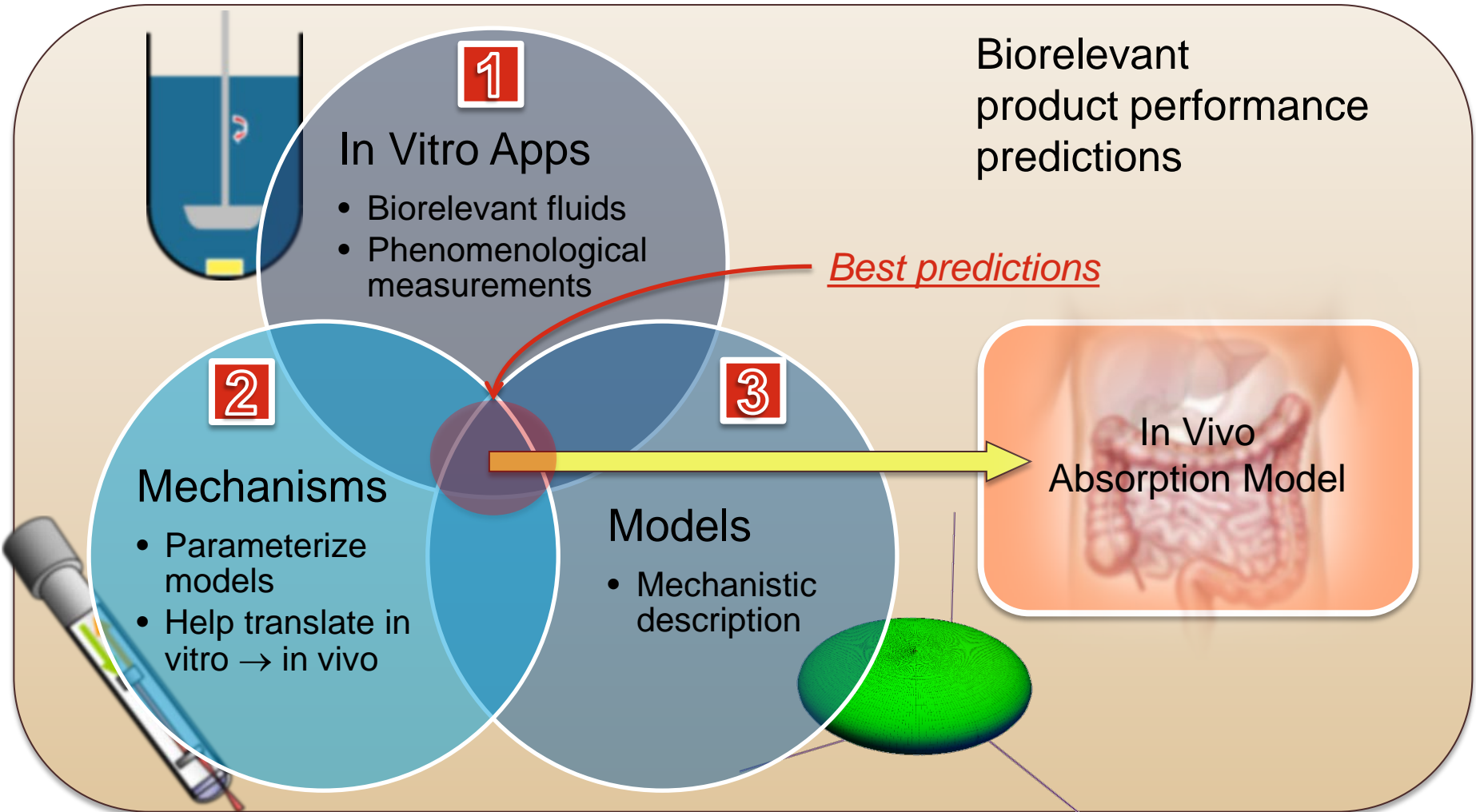
Eli Lilly

*Third FDA/PQRI Conference on Advancing Product Quality  
March 22-24, 2017*

# Outline

- ❑ Biorelevant tools useful for drug development
- ❑ Integrating in vitro and in silico models to predict in vivo performance
- ❑ Three case studies

# Approach to biorelevant methods



# Biorelevant tools

1

## In vitro apparatuses

- USP-type paddle methods
- One-step and two-step
- Artificial Stomach Duodenum (ASD) model
- Scaled-down two-step dissolution
- Microcentrifuge test

## Biorelevant fluids

- SGF (FaSSGF, FeSSGF)
- FaSSIF, FeSSIF
- Simulated saliva

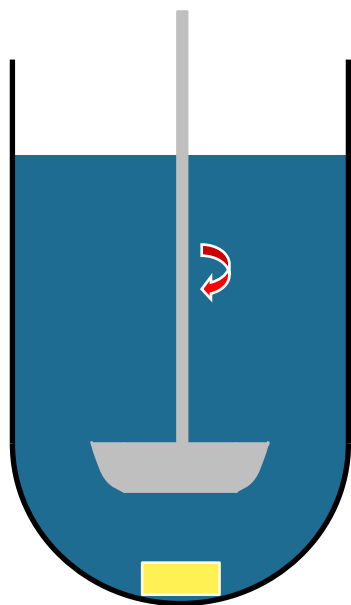
See, for example:

E. Jantratid and J. Dressman, "Biorelevant Dissolution Media Simulating the Proximal Human Gastrointestinal Tract: An Update," *Diss. Tech.*, (2009) **16**(3), 21.

# USP-type methods: Example

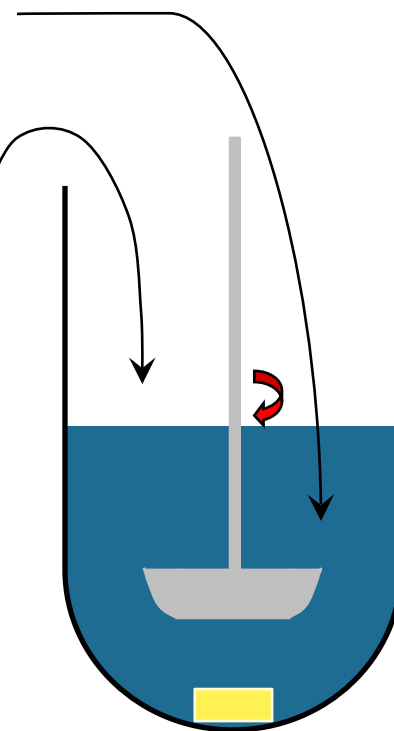
## One-Step Dissolution

- 900 mL FaSSIF
- 75 rpm paddle

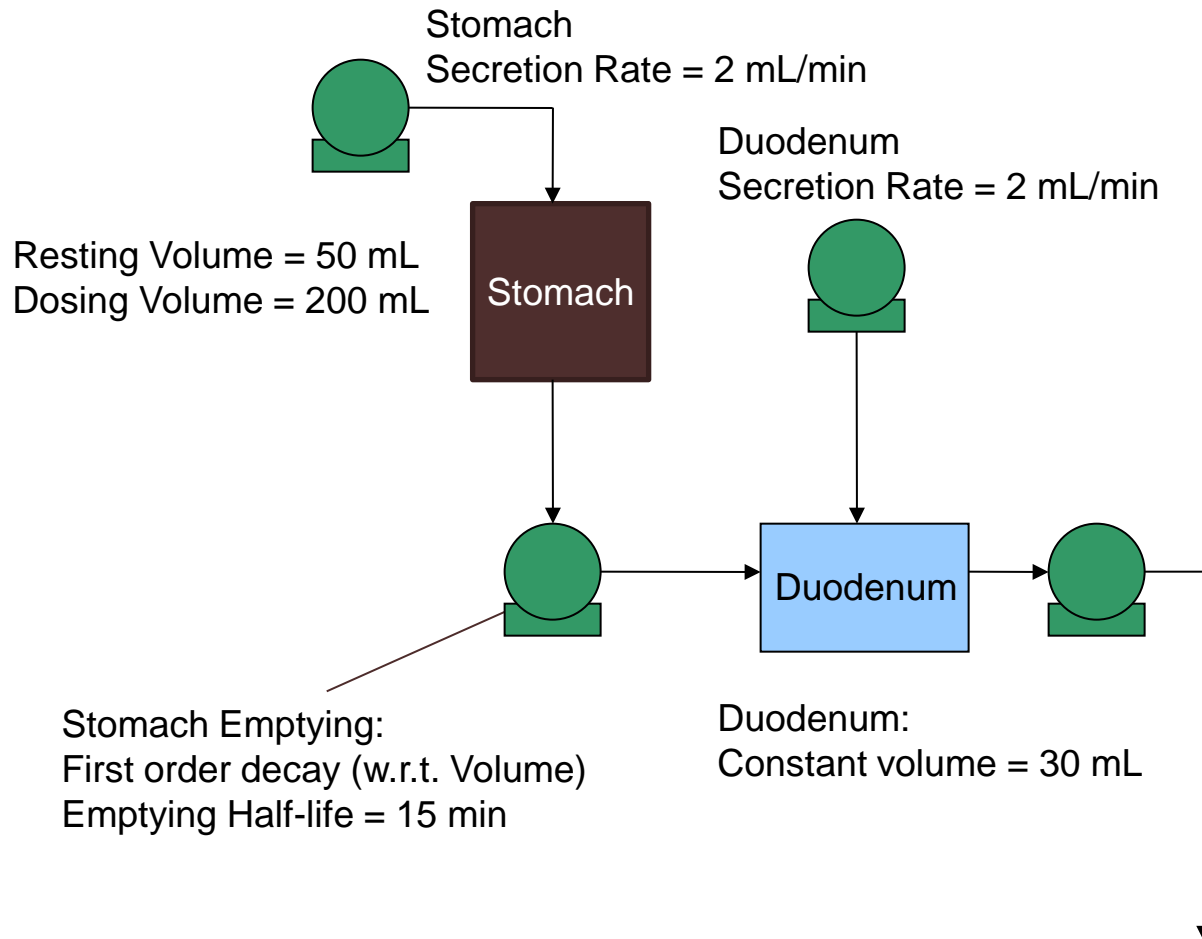


## Two-Step Dissolution

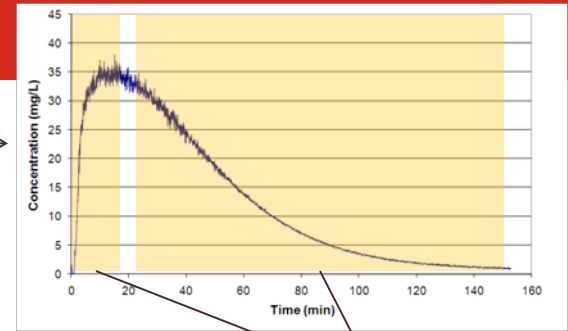
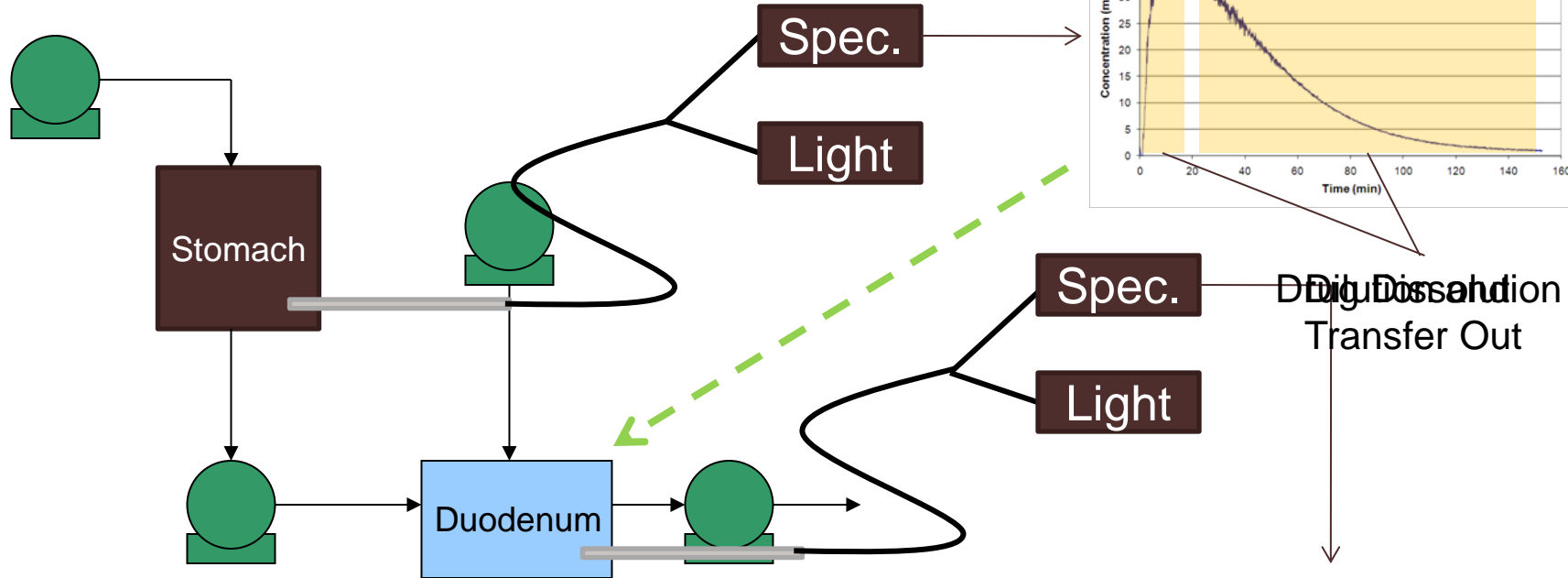
- 300 mL 0.01 N HCl
- 75 rpm paddle  
→ 20 min
- 300 mL FaSSIF
- 75 rpm paddle  
→ 260 min



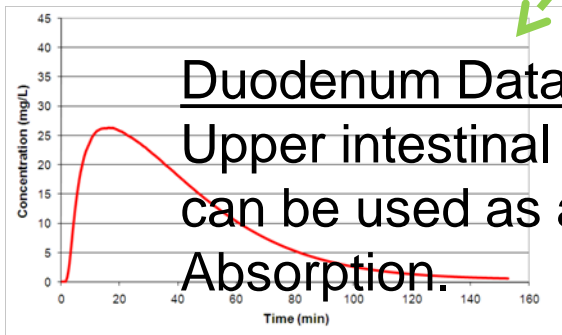
# ASD model



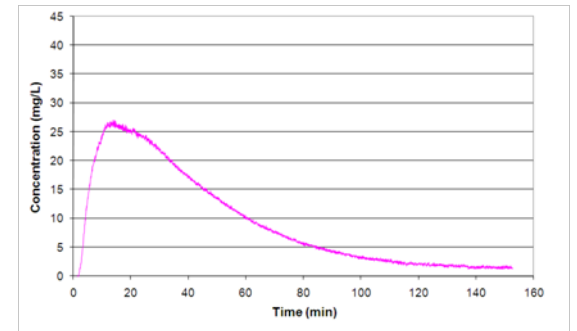
# ASD measurements



Drug Dissolution  
Transfer Out



Duodenum Data Stomach Data – Context  
 Upper intestinal concentrations can be used as a surrogate for drug absorption.  
 Additional information can be gained from stomach profiles.



# Biorelevant tools

## 2 Mechanisms

- Rotating disk dissolution (RDD, intrinsic dissolution)
- Flow-through imaging
- NMR
- Focused beam reflectance measurement (FBRM)

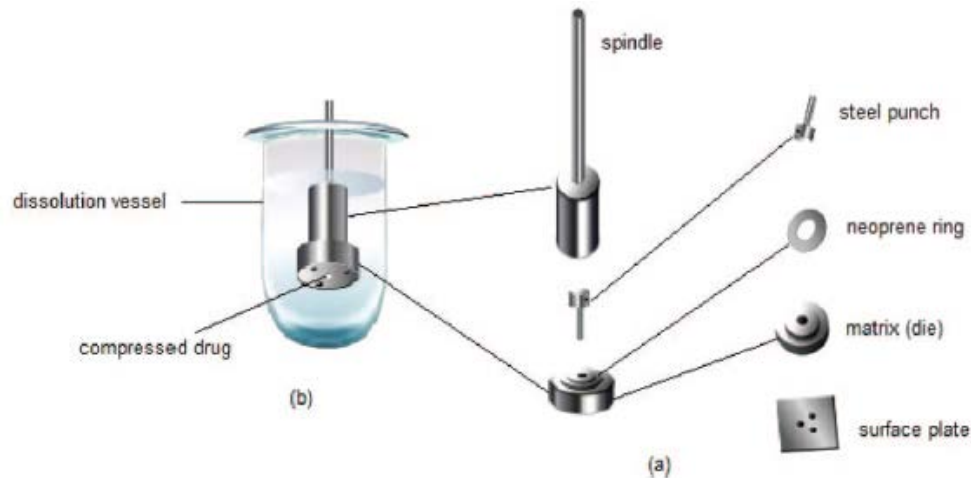


# Diffusion coefficient

- Intrinsic dissolution rate: Solve Navier-Stokes for a rotating disk (Levich equation)
- Stokes-Einstein: laminar viscous drag on a spherical molecule

$$D_{\text{IDR}} = \left( \frac{\text{IDR}}{0.62C_s} \right)^{\frac{3}{2}} \cdot \left( \frac{\eta}{\rho_f \cdot \omega^3} \right)^{\frac{1}{4}}$$

$$D_{\text{SE}} = \frac{k_B \cdot T}{6\pi \cdot \eta \cdot \left( \frac{3M_w}{4\pi \cdot N_A \cdot \rho} \right)^{\frac{1}{3}}}$$



# Diffusion coefficient by other methods

- ◆ Flow-through UV Imaging (SDi300)



Papaverine HCl in 0.01M HCl + 2.5% KCl

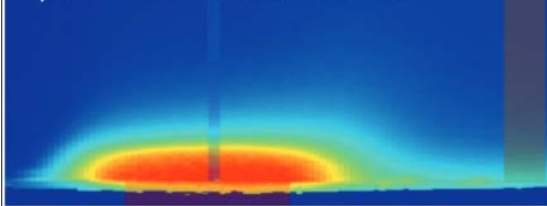
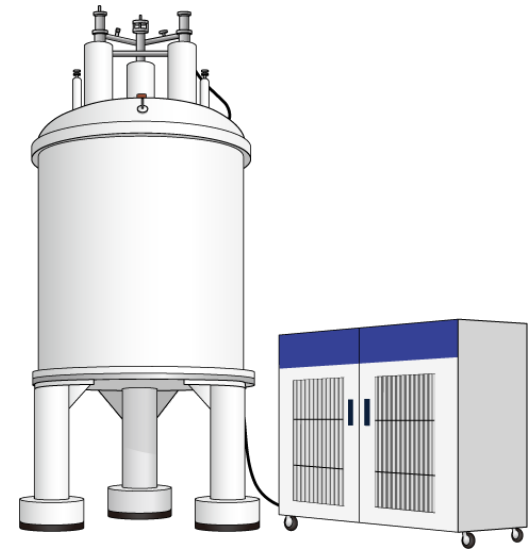


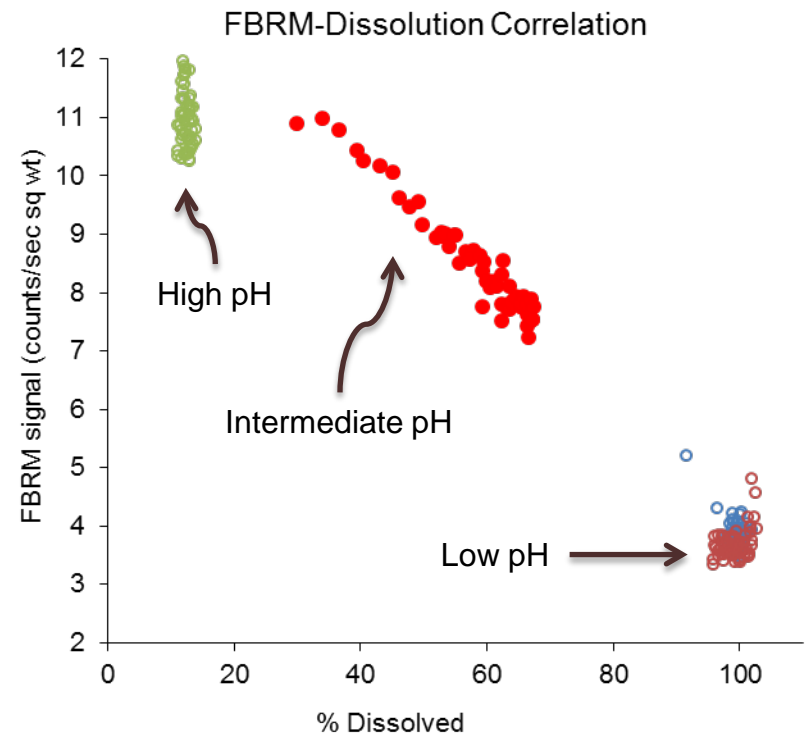
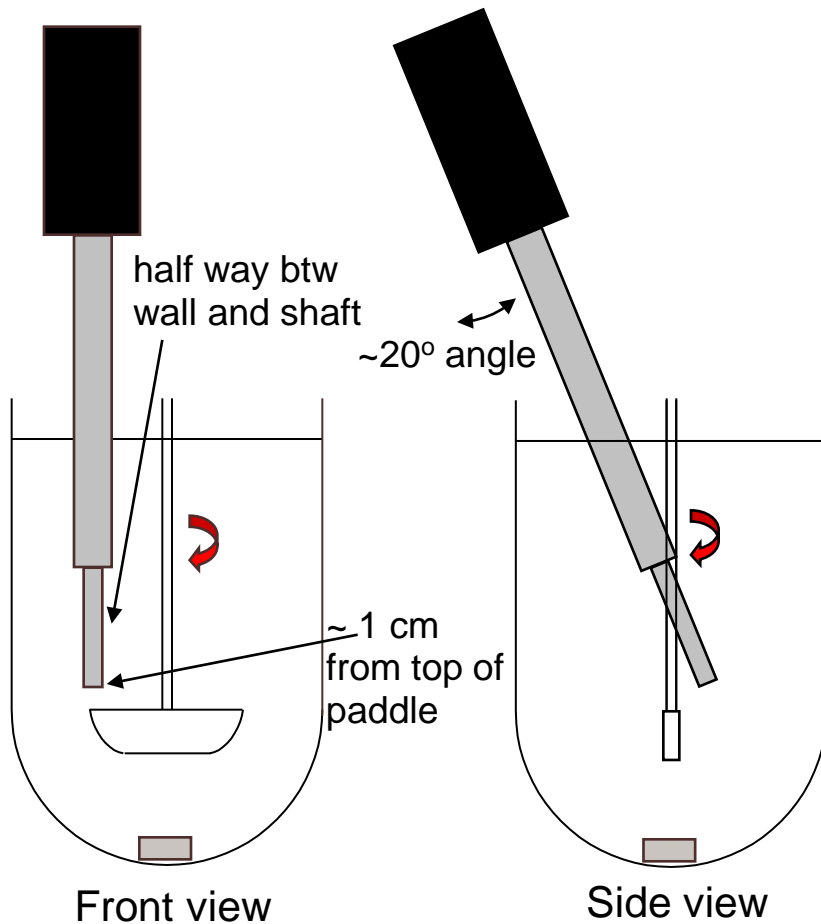
Figure 4. Stopped-flow experiments showing diffusion of papaverine from pellet surfaces

- ◆ Diffusion-Ordered Spectroscopy 2D NMR



<http://www.sirius-analytical.com/system/files/Sirius%20Application%20Note%20304-13%20UK%20web.pdf>

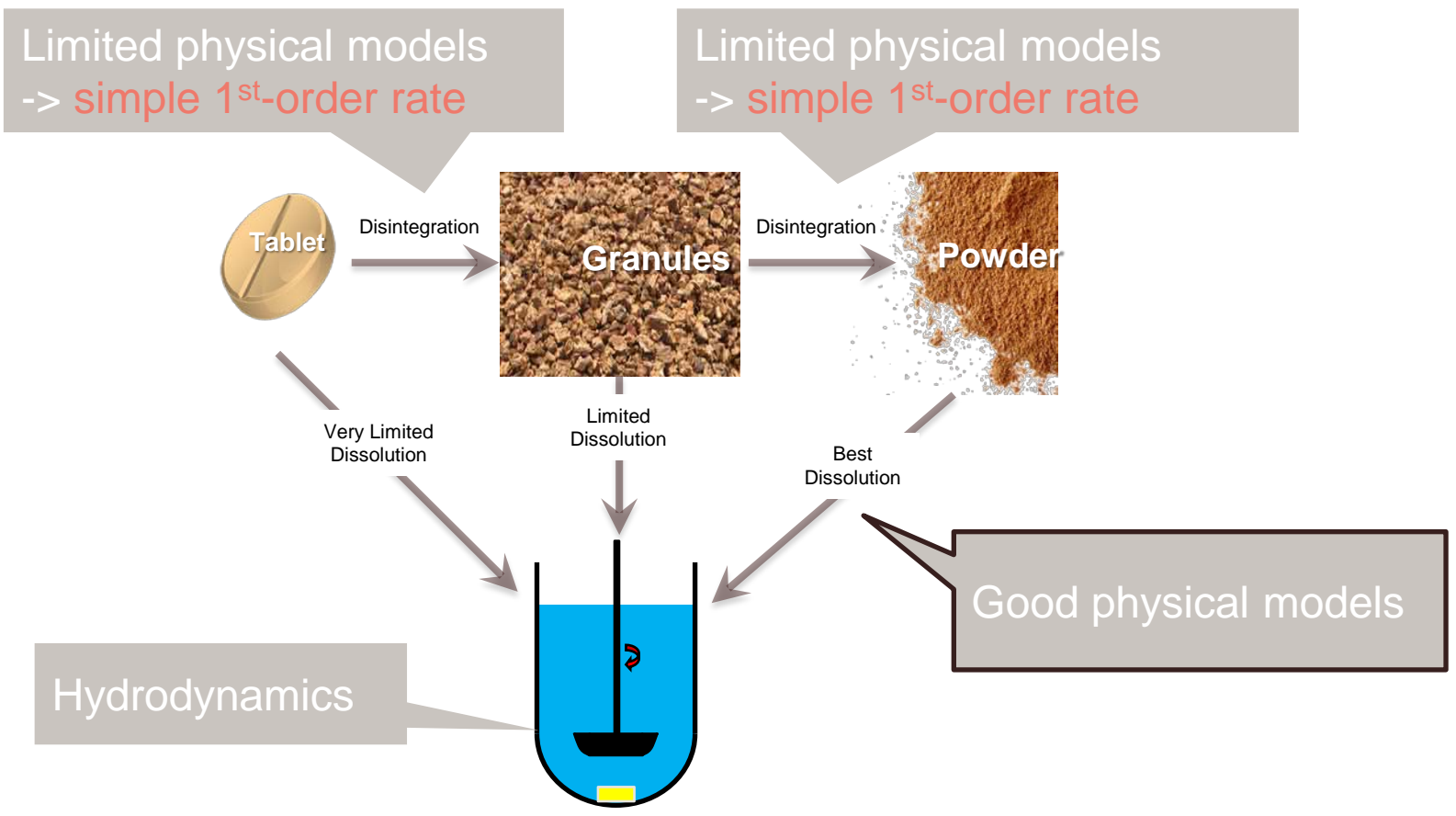
# Lasentec® FBRM® experiments



*Slide courtesy of Carrie Coutant*

# Biorelevant tools

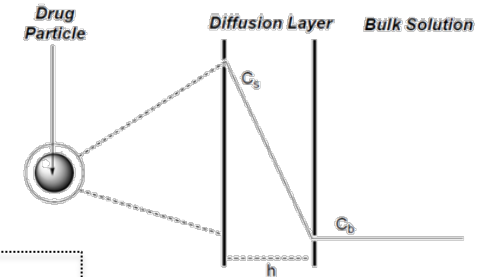
## 3 Dissolution Models



# Dissolution model

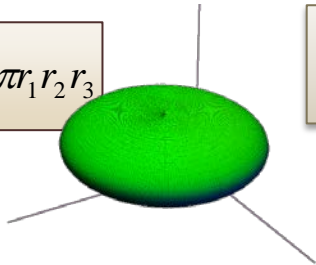
- Noyes-Whitney dissolution model, with several enhancements.

$$\frac{dC}{dt} = \frac{DS}{hV} (C_s - C_t)$$



## Tablet and granule disintegration

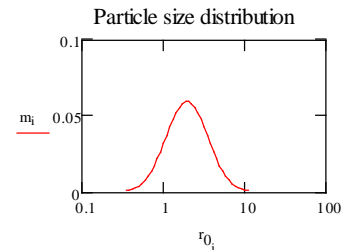
$$V = \frac{4}{3} \pi r_1 r_2 r_3$$



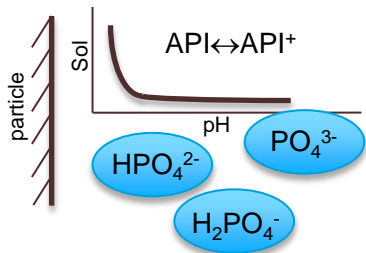
$$\left. \frac{\partial r_{1,2,3}}{\partial t} \right|_{\min(r_{1,2,3}) > 0} = -k_{tablet}$$

$$\left. \frac{\partial r_i}{\partial t} \right|_{r_i > 0} = -k_{gran}$$

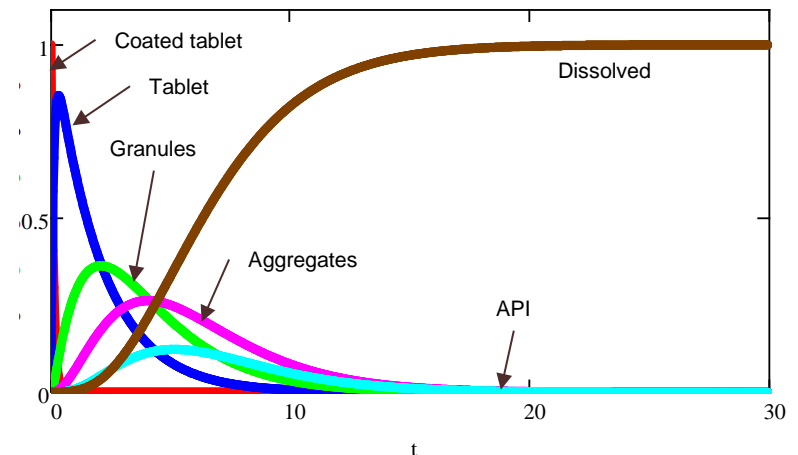
## Population balance



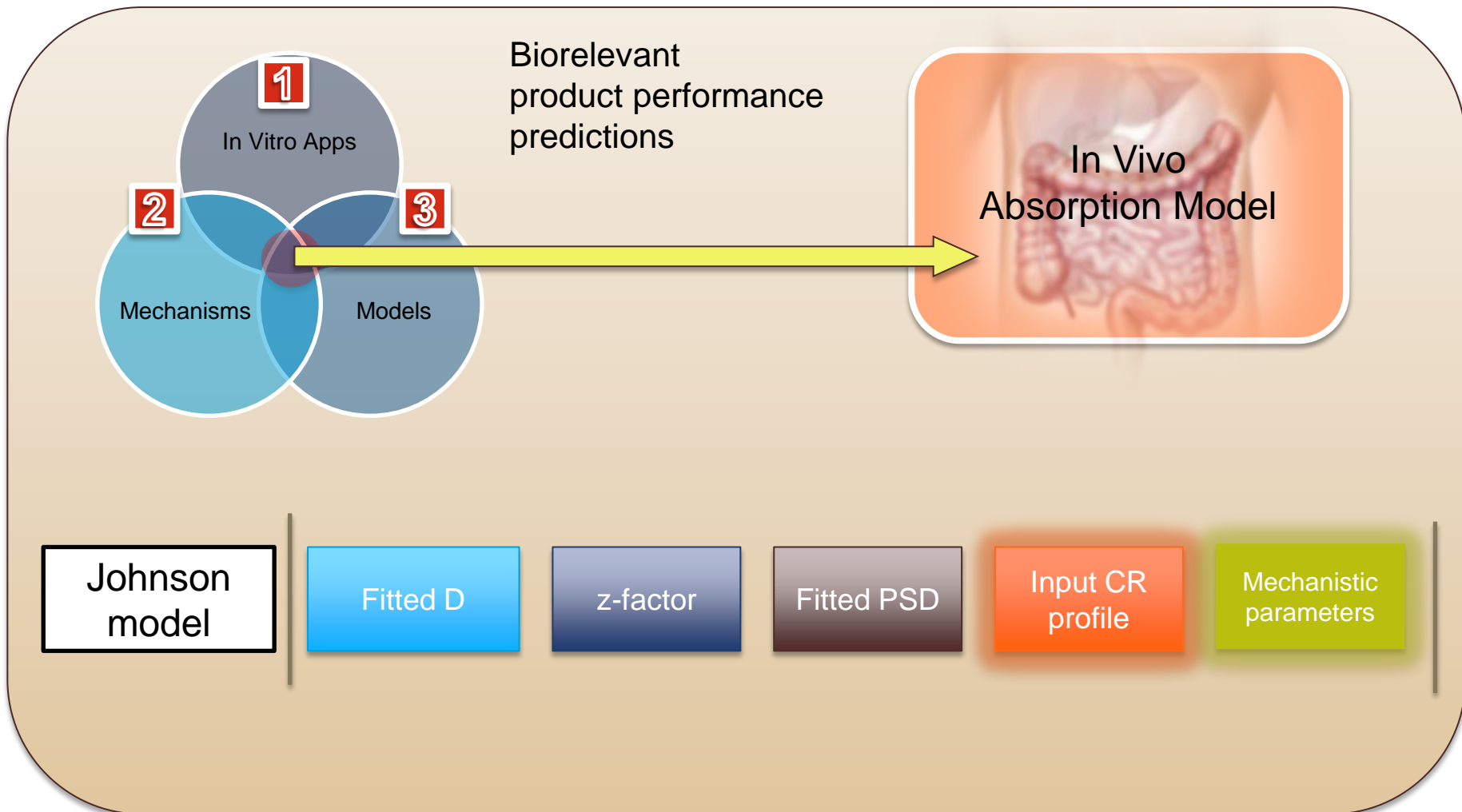
## Surface concentration



Henderson-Hasselbalch,  
pH and  
buffer capacity

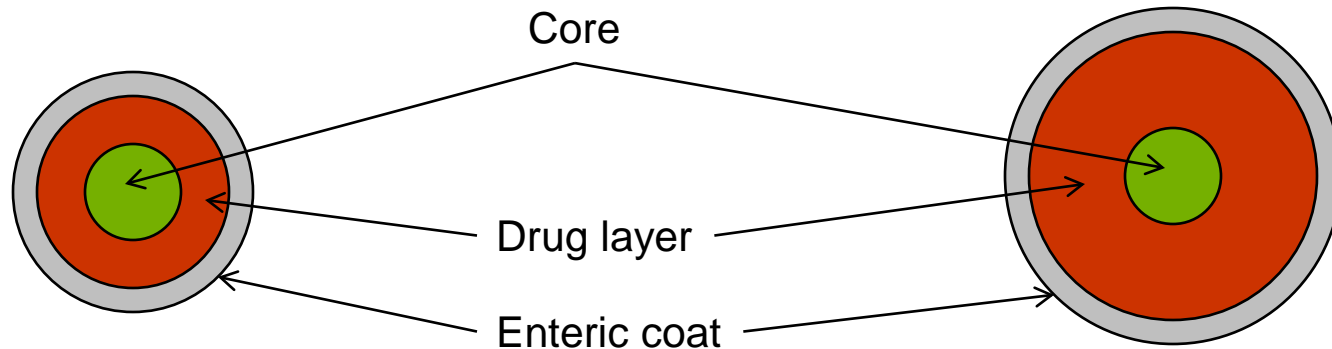


# In vitro-in silico approach



# Case 1 – Modified release formulation

- Overall development challenge
  - Increase the throughput of the process by a simple formulation change: increase the drug-containing layer thickness thereby increasing the drug load.
- Formulation A
  - Spray-coated bead
  - Bead enteric coated
- “New” high-drug load formulation B
  - Drug load increased ~50% by spray-coating more drug on bead
  - Other aspects remain the same

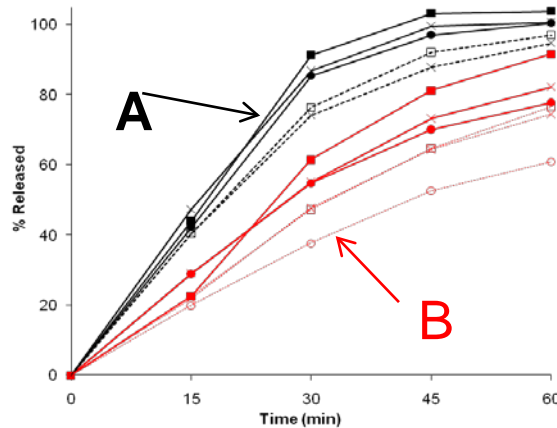


\* Some details of formulation omitted for clarity

Sperry et al., *Molecular Pharmaceutics*, **2010**, 7, 1450–1457.

# In vitro dissolution

- Different strengths tested in vitro by different methods



- Many method conditions explored
  - e.g. Both paddles and baskets specifically investigated.
- Dissolution is different between formulations
- And difference is not an artifact of the test

Sperry et al., *Molecular Pharmaceutics*, 2010, 7, 1450–1457.

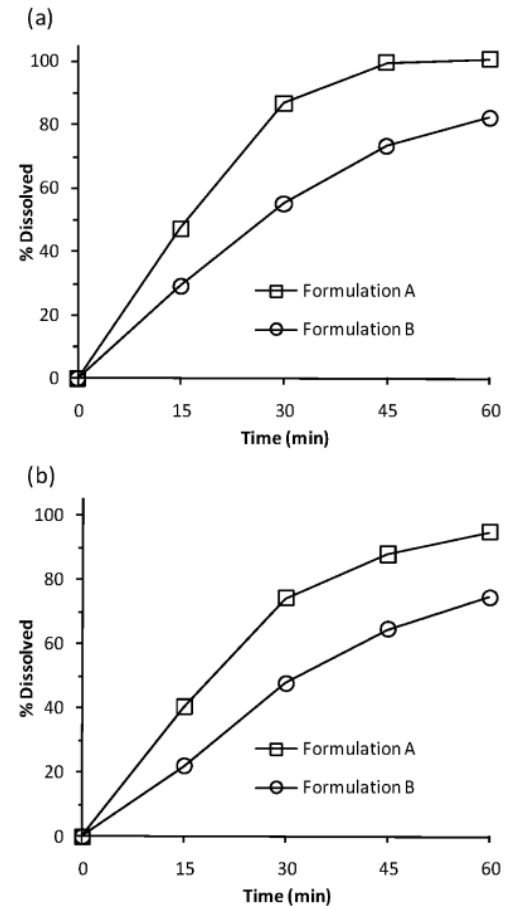
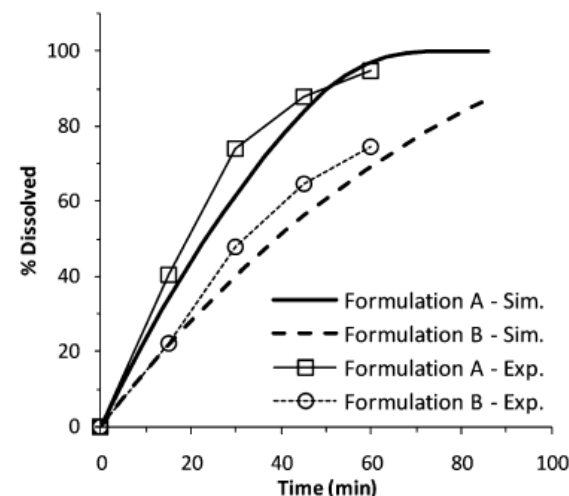
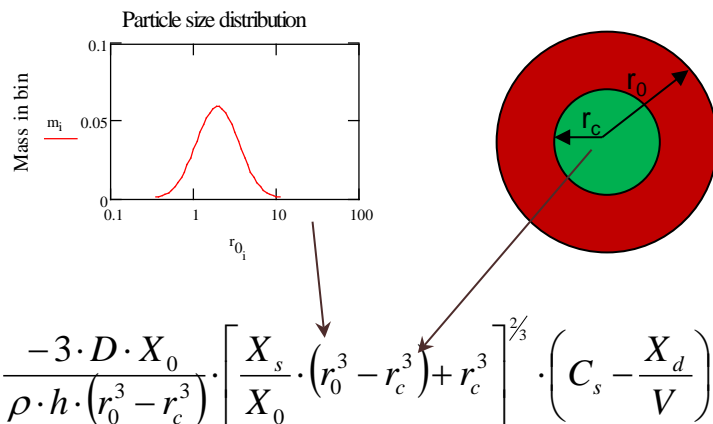


Figure 2. Average *in vitro* dissolution profiles ( $n = 6$ ) of pellet formulations A and B by (a) USP method A and (b) USP method B. In all cases the standard error is 2% dissolved or less.



# In vitro modeling



**Table 1.** Pharmacokinetic Parameter Results of Sensitivity Analysis Showing Impact of Changes to the Release Profile

parameter	Weibull time-scale parameter (A)		
	0.04	0.15 <sup>a</sup>	1.1
time to reach 80% (min) <sup>b</sup>	41	56	114
relative $C_{max}$	1.00	1	0.91
relative AUC (0-∞)	1.00	1	0.99
$t_{max}$ (h)	2.4	2.5	3.46

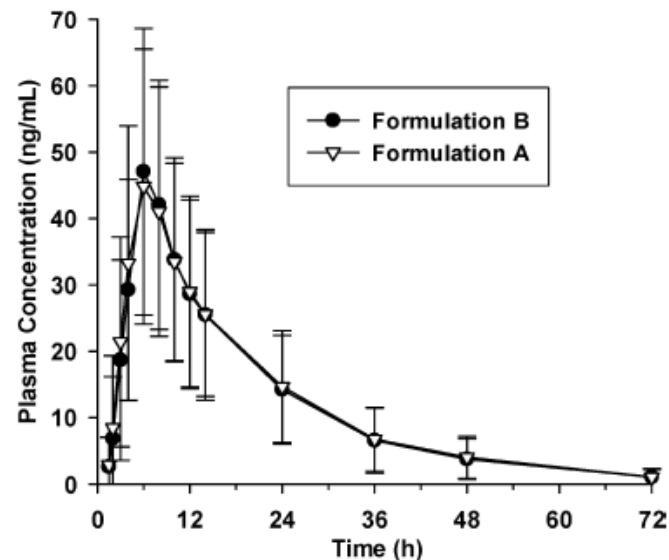
<sup>a</sup> The Weibull function fit to formulation A gives a time-scale parameter  $A = 0.15$ . <sup>b</sup> The time to reach 80% dissolved for the dissolution profile described by the Weibull function.

- Agreement suggests differences in release rate observed *in vitro* are due **purely to the difference in surface area**.

Sperry et al., *Molecular Pharmaceutics*, **2010**, 7, 1450–1457.

# Bioequivalence study

- **Met bioequivalence criteria** of 0.8 and 1.25
- **In this case, simple buffers and USP II method produced adequate biorelevant predictions.**



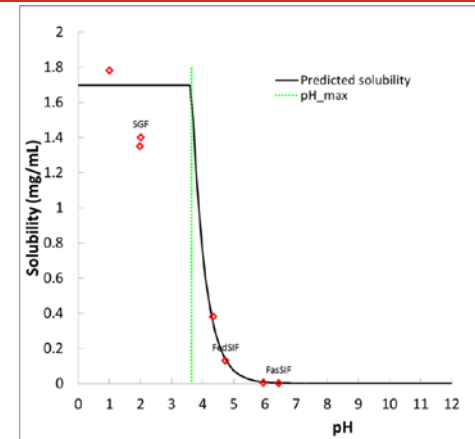
**Table 2.** Relative Pharmacokinetic Parameters and Confidence Intervals Comparing Formulations A and B

parameter	ratio of geometric mean (B/A)	90% confidence interval
$C_{max}$	1.03	(0.95–1.11)
AUC(0–∞)	0.98	(0.92–1.05)

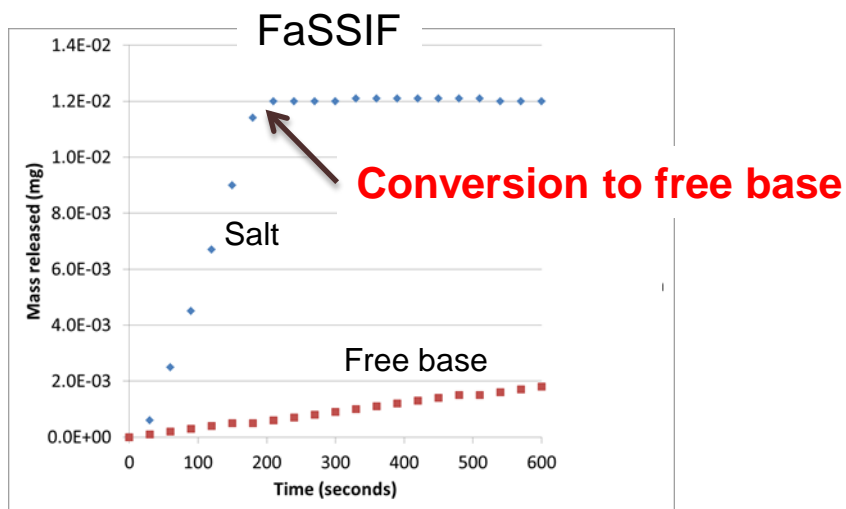
Sperry et al., *Molecular Pharmaceutics*, **2010**, 7, 1450–1457.

# Case 2 – Free base conversion

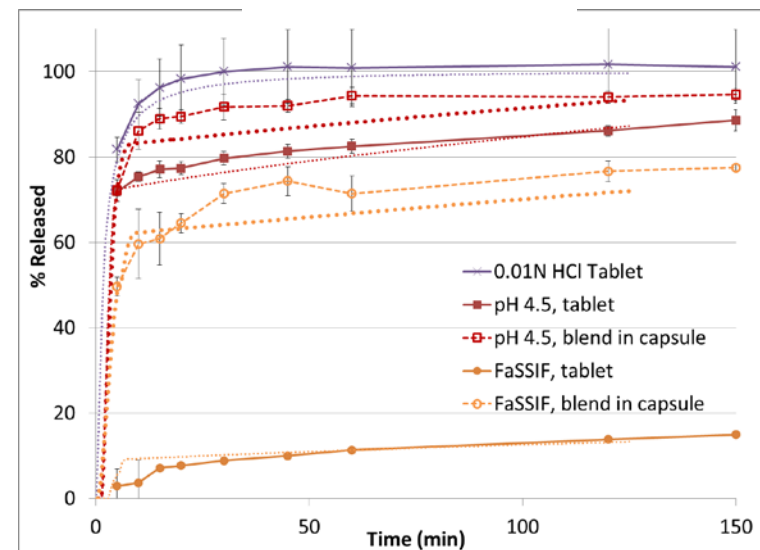
- Solid forms: free base & a salt
- Properties: Low solubility,  $pK_a \sim 7$



Rotating Disk Dissolution

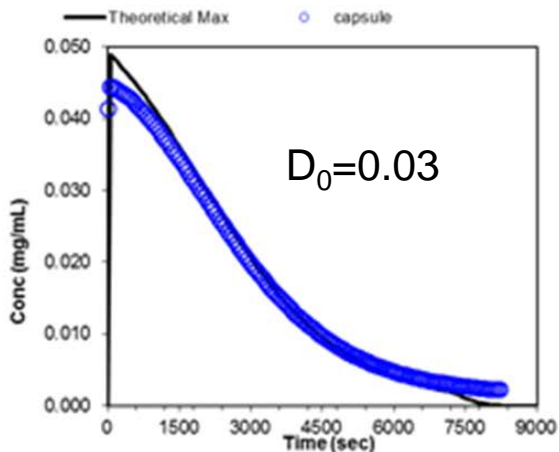


Salt Dissolution

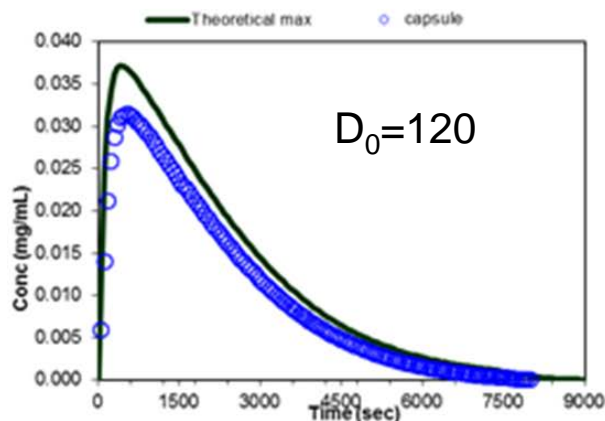


# ASD: Salt supersaturation and precipitation

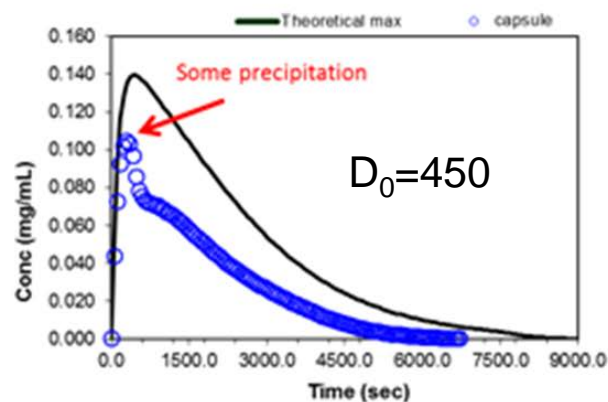
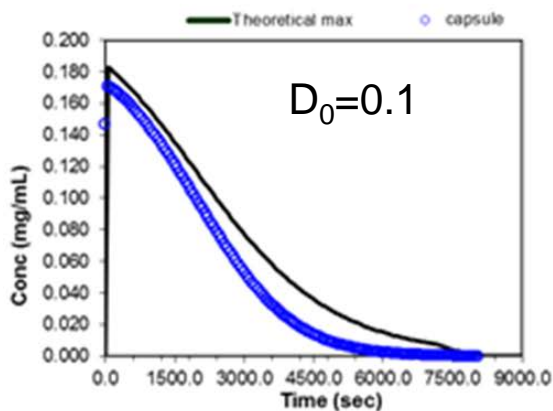
Stomach concentrations



Duodenum concentrations

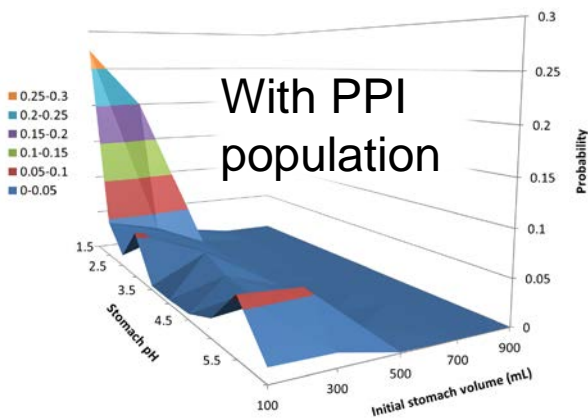
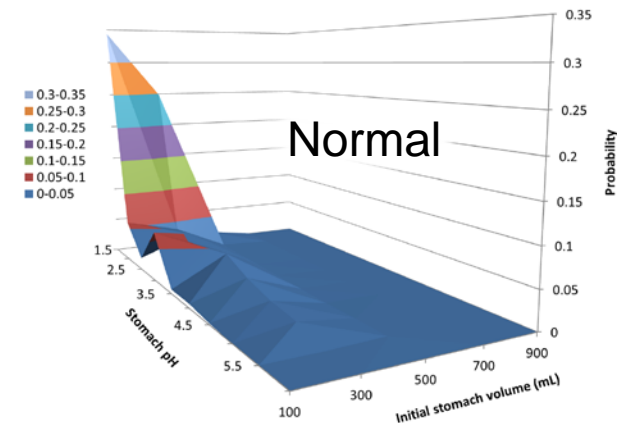


High dose



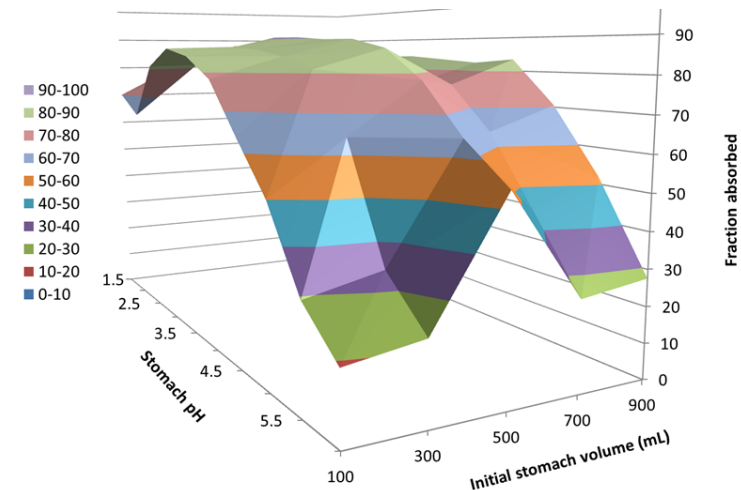
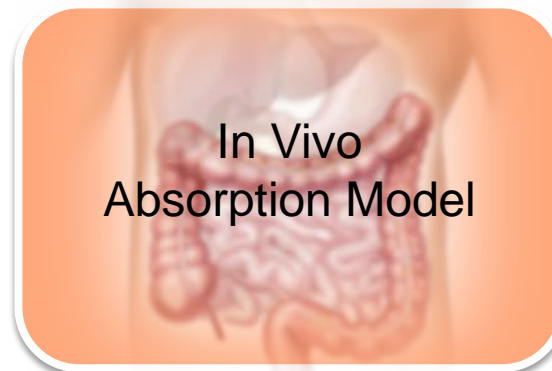
# Distribution of gastric conditions

## Map of Gastric conditions



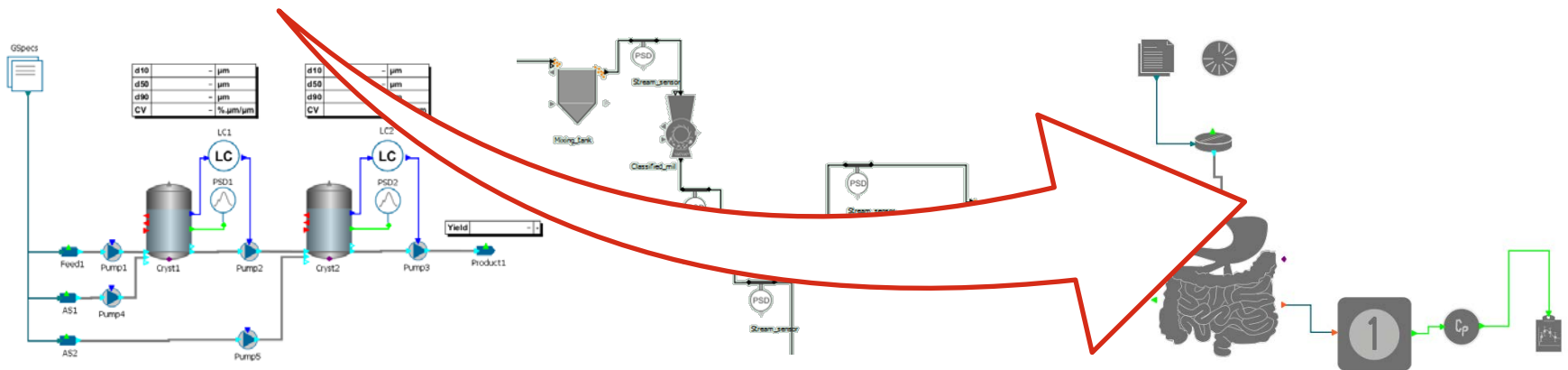
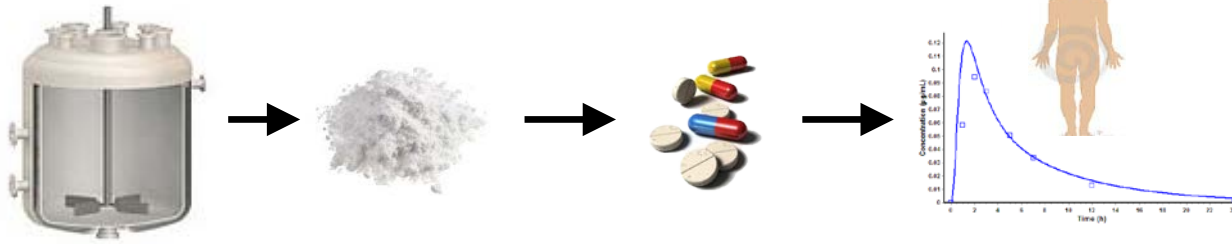
$$\frac{dC}{dt} = \frac{DS}{hV} (C_s - C_t)$$

Dissolution input



# Systems-based Pharmaceuticals

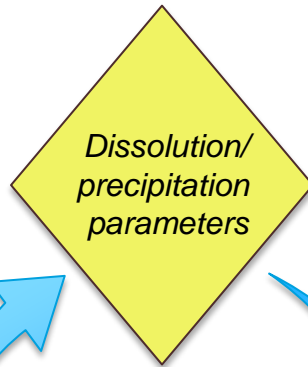
- *Linking manufacturing excellence with patient performance*



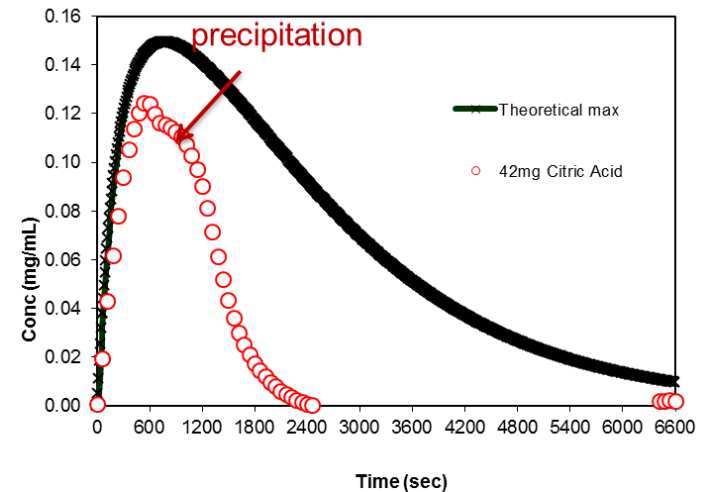
# Case 3 – Integrating ASD data

- Low solubility base

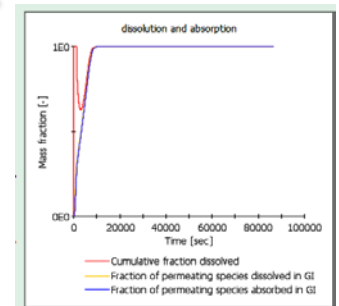
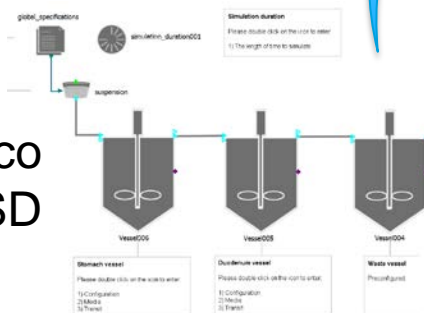
In vitro ASD



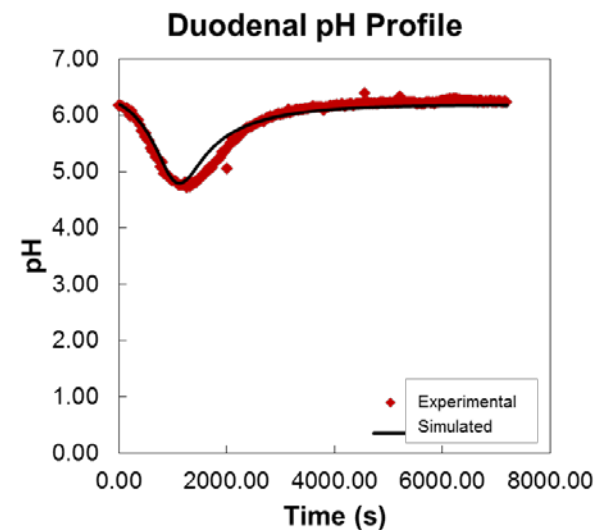
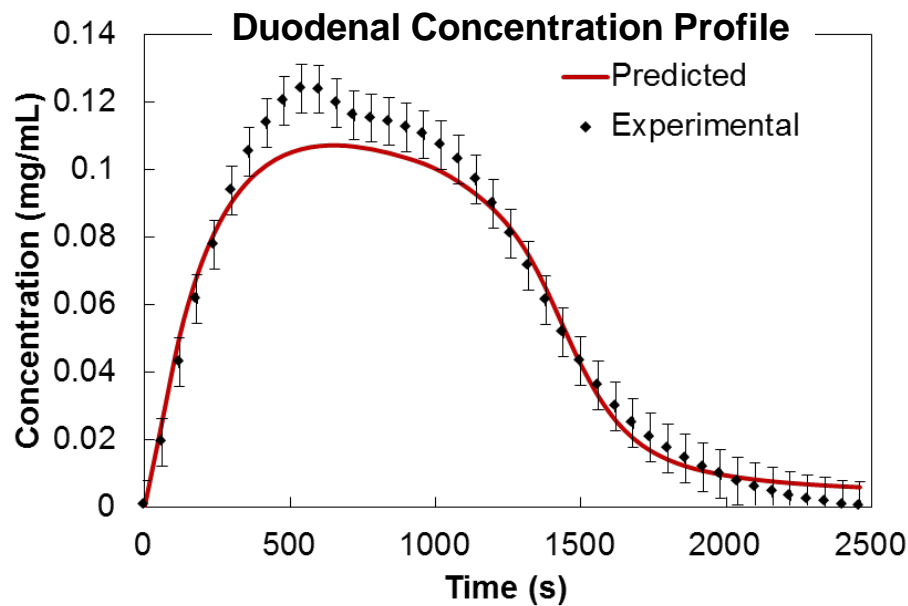
ASD Duodenum Concentration



In silico ASD



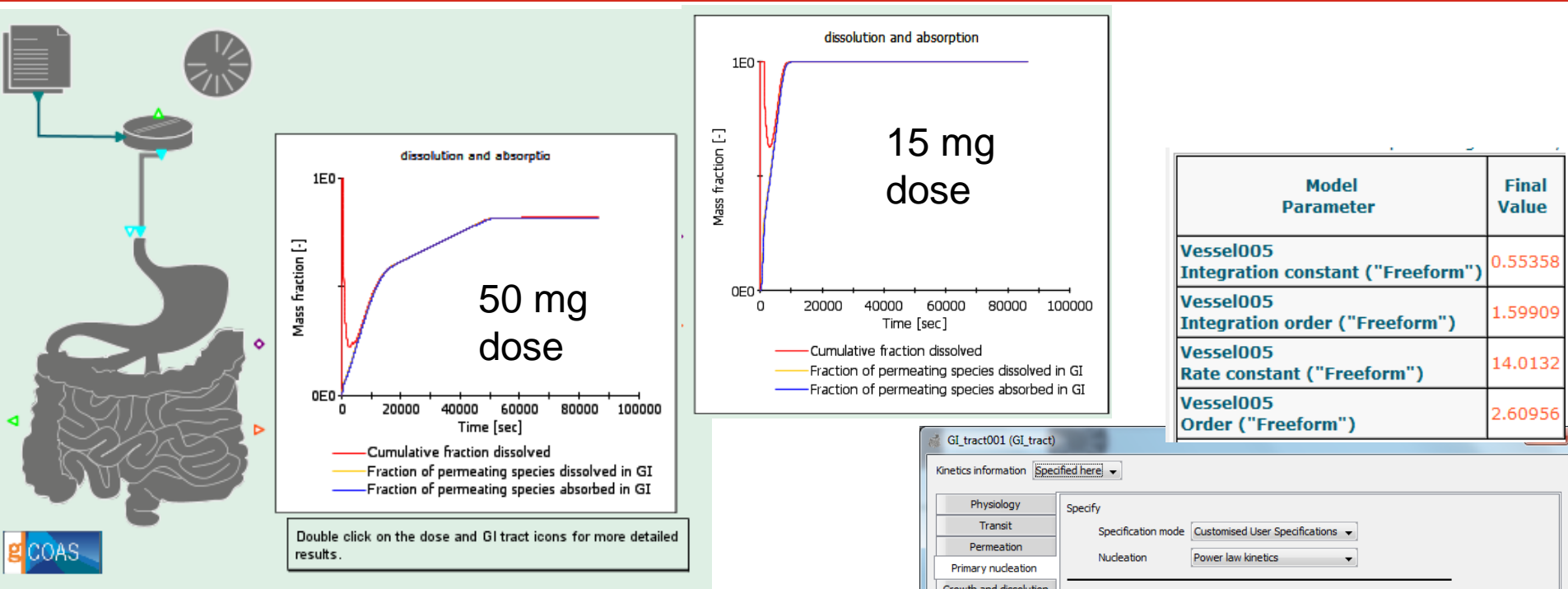
# Precipitation rate parameters



Model parameter	Final value	Initial guess	95% C.I	Standard deviation
Growth constant	0.55	0.36	1.42	0.70
Growth order	1.60	0.81	2.29	1.13
Nucleation coefficient	14.01	13.85	974.9	481.2
Nucleation order	2.61	2.77	399.3	197.1



# Incorporating ASD results in gCOAS GI model



- 15 mg dose
  - Precipitation is predicted to be negligible.  $F_a = 1$
- 50 mg dose
  - $F_a = 0.82$  due to precipitation in the small intestine

# Acknowledgements

- Lee Burns
- Carrie Coutant
- Todd Gillespie
- Brian Winger