

Considerations for Biologics and Non- Biological Complex Drugs

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SESSION 1: COMPLEX **GENERICS** – CHALLENGES AND
OPPORTUNITIES
Moderator: *Wenlei Jiang, FDA*

Gottlieb: Changes To Hatch-Waxman May Boost Complex Generic Market

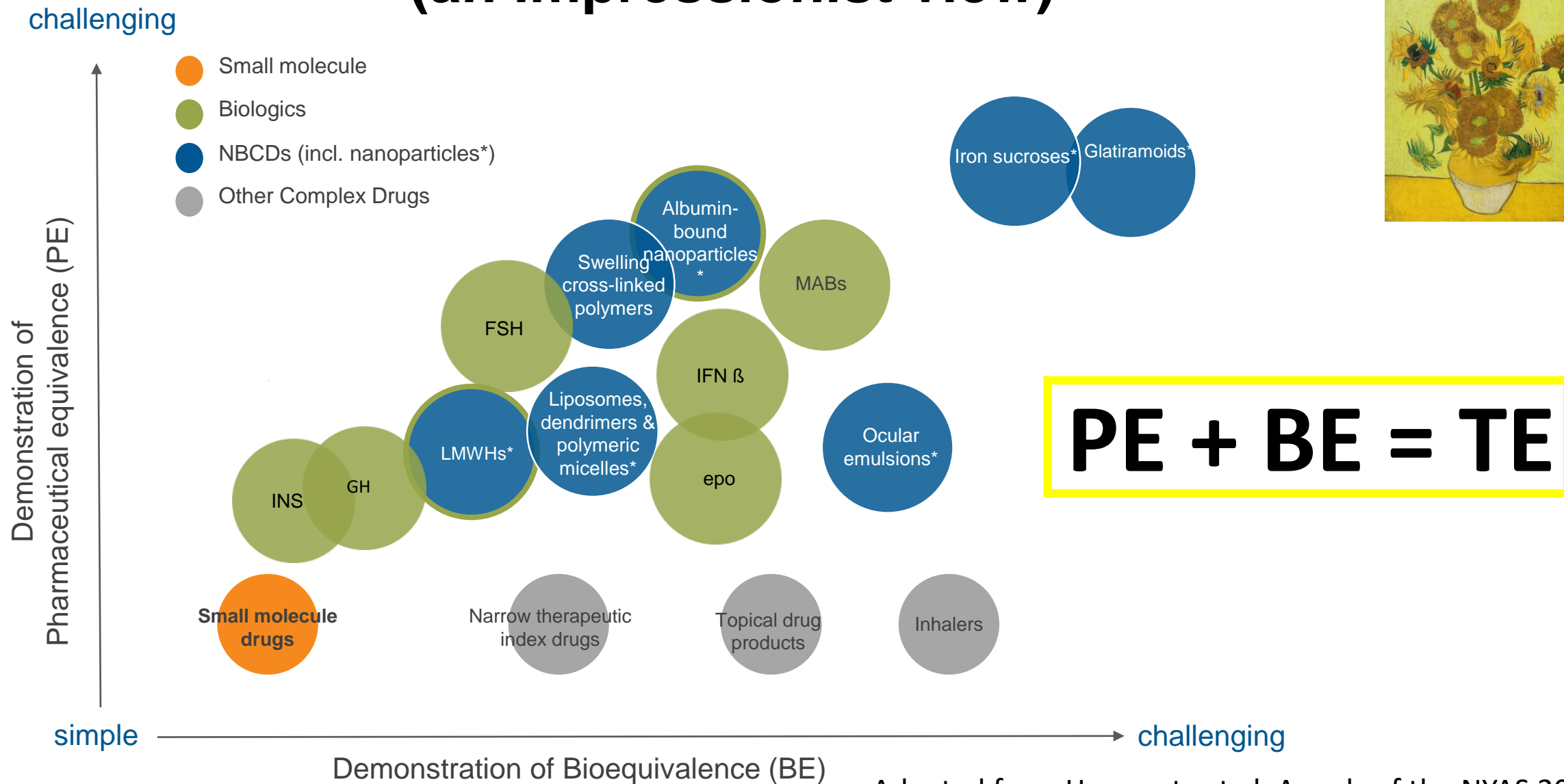
April 04, 2019

Outgoing FDA chief Scott Gottlieb pinpointed **complex generic** and second-to-market novel drug development as two key areas in which he thinks the agency could have an effect in the drug pricing arena. During a House Appropriations subcommittee hearing on Wednesday (April 3), he told lawmakers they could contemplate changes to Hatch-Waxman that would allow the agency to look at small complements of clinical data when approving generics of complex drugs, and he highlighted that a lack of financial incentives are holding companies back from developing second-to-market novel drugs.

Considerations for Biologics and Non-biological Complex Drugs (NBCDs)

- Introduction: Complex drugs..... A multifaceted landscape
- A glance at the regulatory framework for biosimilars
- CQA assessment, comparability, evolution, drift and divergence
- Formulation: freedom to operate, does it make a/the difference?
- Market penetration in the EU, consequences
- **Non-Biological Complex Drugs (NBCD)**: similarity with biosimilars.....
Published dissimilarity observed outside the USA. Present regulatory schemes. How to proceed?
- Conclusions

The complex drug –many nanomedicines- landscape (an impressionist view)



Adapted from Hussaarts et al. Annals of the NYAS 2016

Small molecules versus proteins: size difference

Proteins are Big!

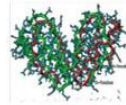
Proteins are 'vulnerable'



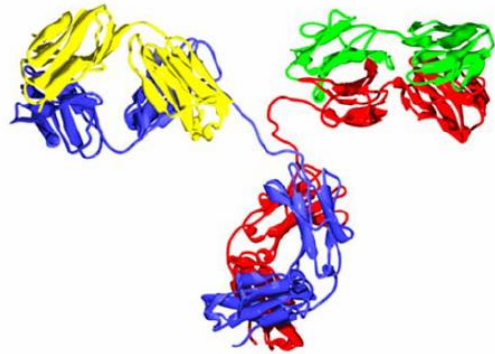
Aspirin

Mw around 150

Interferon

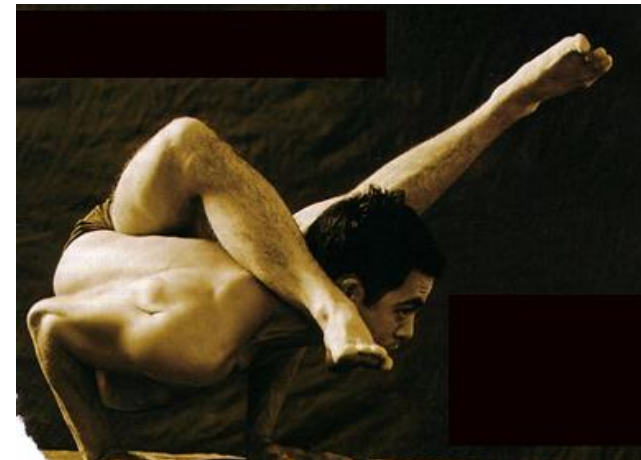


around 20,000





Monoclonal Antibody

around 150,000

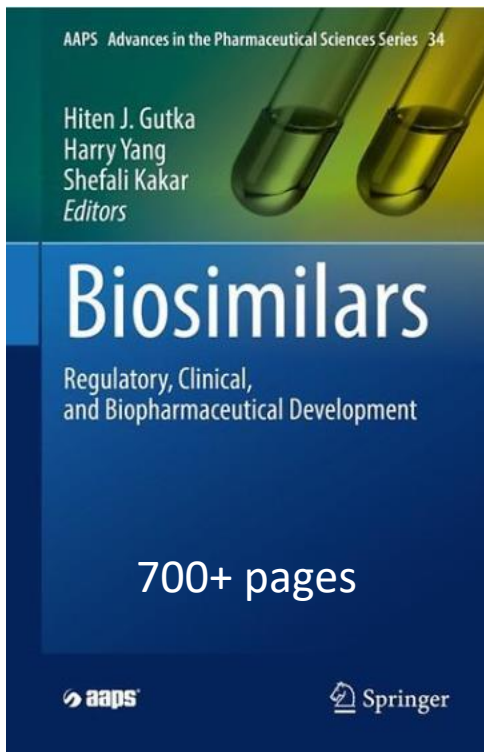


How do Biologics compare to small, low molecular weight drugs?

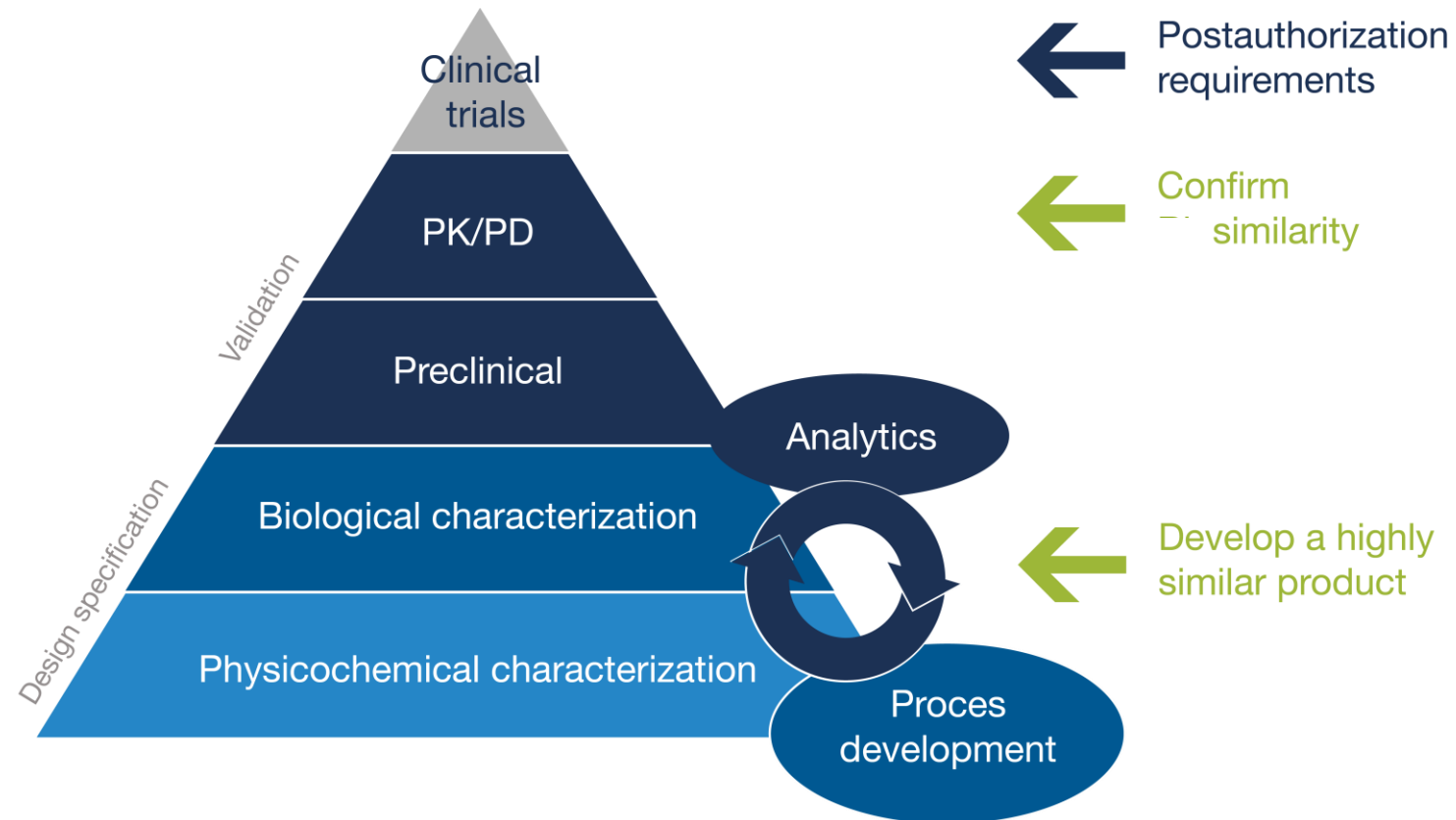
	 SMALL MOLECULE DRUGS	 BIOLOGICS
Molecular weight	Low (<500)	High (range 5-900 kDa)
Structure	Simple, well-defined	Complex, heterogeneous, defined by manufacturing process
Modifications	Well-defined	Many options
Manufacturing	Chemical synthesis	Produced in living cells or organisms
Stability	Stable	Generally unstable, sensitive to external conditions
Immunogenicity	Mostly non-immunogenic	Mostly immunogenic
Copy characteristics	Identical copies can be made	Impossible to ensure identical copy versions

Adapted from GaBI Online – Generics and Biosimilars Initiative www.gabionline.net/Biosimilars/Research/Small-molecule-versus-biological-drugs, based on Declerck and Schellekens.





Complex Drug Development Process? A stepwise approach – totality of evidence



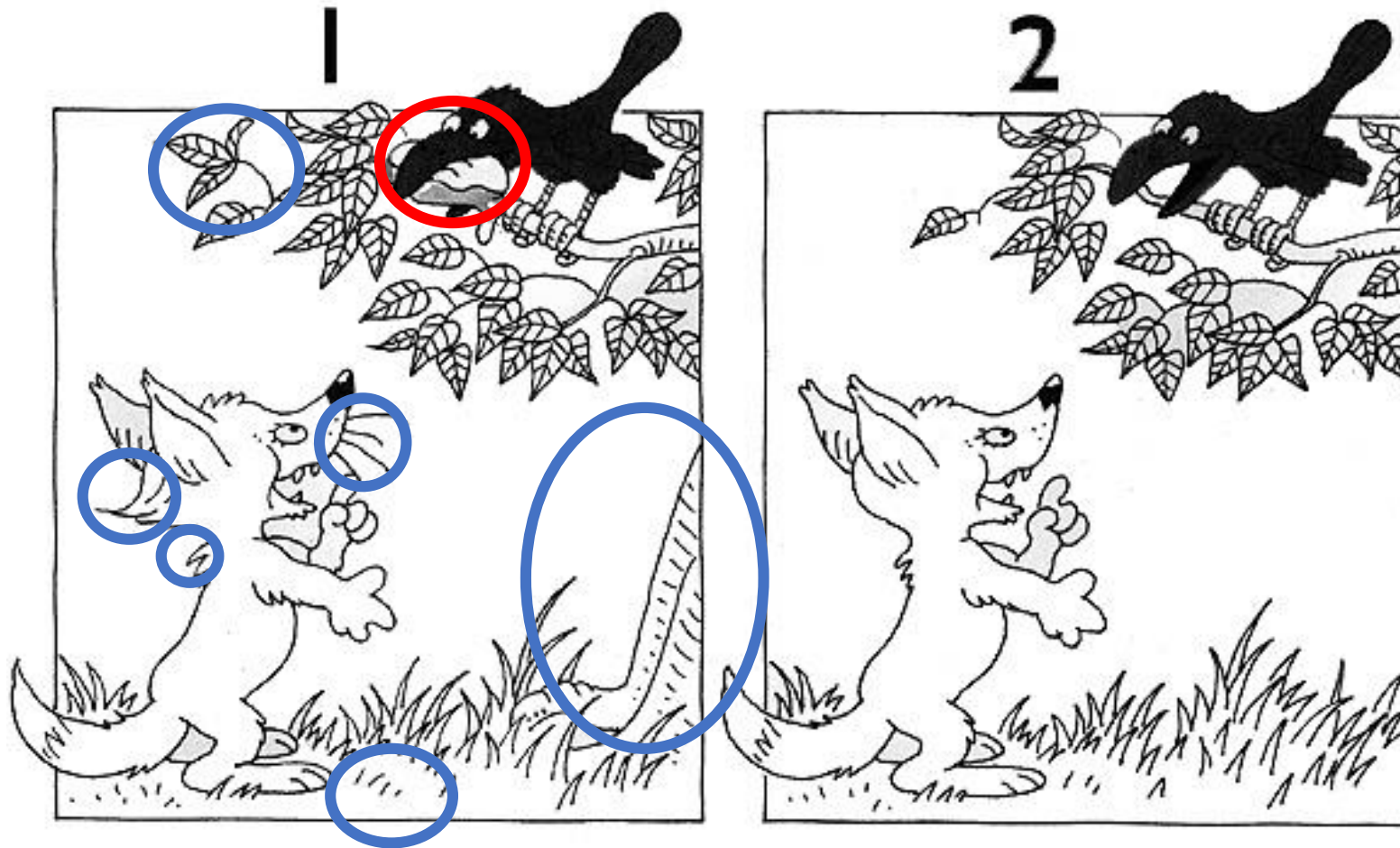
Proving “highly similar” to reference product often requires multiple iterations to optimize process as assessed by physico-chemical characterization

Adapted from McCamish and Woollet; MAbs. 2011 Mar-Apr;3(2):209-17.

Considerations for Biologics and Non-biological Complex Drugs (NBCDs)

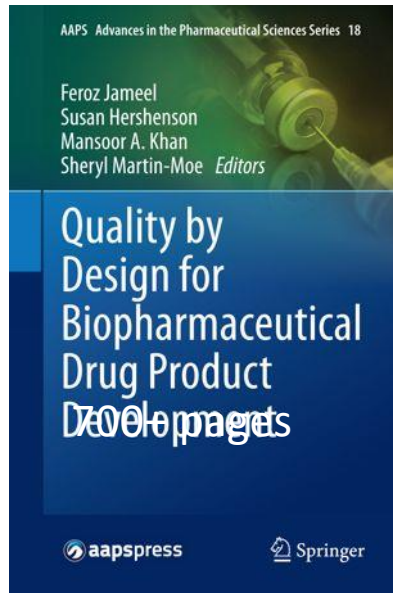
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Similarity.....Critical Quality Attributes (CQA): what counts?



A-Mab: a Case Study in Bioprocess Development

CMC Biotech Working Group



Experience with a group of complex drugs: CQA analysis of MABs

278 pages

Table 2.2 Typical Quality Attributes for a Monoclonal Antibody

<u>Product Variants</u>		<u>Purity (including Process-related impurities)</u>	
Aggregation	Fragmentation	Microbiological Purity	Selective agent
Conformation	Glycation	Viral Purity	Cell Culture Medium Components
C-Terminal Lysine	Glycosylation	DNA	Purification Buffer Components
Deamidated Isoforms	Oxidation	HCP (Host Cell Protein)	
Disulfide Bonds	Thioether link	Protein A	
<u>Drug Product Attributes</u>			
Foreign Particles		pH	
Clarity		Product Concentration	
Color		Potency	
Osmolality		Volume	

A-Mab: a Case Study in Bioprocess Development

CMC Biotech Working Group



Table 2.29 Basis for Acceptable Ranges for the Quality Attributes Discussed in the Case Study

Attribute	Prior Knowledge	In-vitro Studies	Non-clinical Studies	Clinical Experience	Claimed Acceptable Range	Rationale for Claimed Acceptable Range
Afucosylation	1-11%; Clinical experience with X-Mab and Y-Mab; both X-Mab and Y-Mab have ADCC as part of MOA	A-Mab with 2-13% afucosylation tested in ADCC assay; linear correlation; 70-130%	Animal model available; modeled material (15%) shows no significant difference from 5%	5-10%; Phase II and Phase III	2-13%	2-13% afucosylation correlates with 70-130% ADCC activity. Lower end covered by prior knowledge; upper end covered by modeled material in animal model.
Aggregation	1-5% aggregate (at end of SL) in clinical studies and commercial production with X-Mab; minimal ATAs with	Purified A-Mab dimer has similar biological activity to monomer	Animal models typically not relevant	1-3% aggregate	0-5%	5% upper range claimed based on prior clinical experience with X-Mab.

Attribute	Prior Knowledge	In-vitro Studies	Non-clinical Studies	Clinical Experience	Claimed Acceptable Range	Rationale for Claimed Acceptable Range
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HCP	Phase I trial (corresponds to 120 ng/mg HCP level)	NA	NA	5-20 ng/mg	0-100 ng/mg	on prior clinical experience with X-Mab.
Sialic Acid	Literature data show sialylated forms can impact PK and ADCC	Level of 0-2% on A-Mab shows no statistical correlation to ADCC	NA	0-0.2%; Phase II and II	0-2%	In vitro studies with A-Mab.
High Mannose	Literature data show afucosylated forms impact ADCC	NA	NA	3-10%;	3-10%	Clinical Experience with A-Mab.
Non-Glycosylated Heavy Chain	Literature data show that non-glycosylated forms impact ADCC	NA	NA	0-3%	0-3%	Clinical Experience with A-Mab.

SAE = serious adverse event; SL = shelf life

- Design Space defined!

Models to assess 'criticality'

From the A mab case

Assessment of *criticality*


Ranking..... A tool from the toolbox: *impact x uncertainty*
(tool 1, A mab study)

The AAPS Journal (2018) 20:68
DOI: 10.1208/s12248-018-0250-9



White Paper

Rational Selection, Criticality Assessment, and Tiering of Quality Attributes and Test Methods for Analytical Similarity Evaluation of Biosimilars

Kristof Vandekerckhove,¹ Andreas Seidl,² Hiten Gutka,³ Manish Kumar,⁴ Gyöngyi Gratzl,⁵ David Keire,⁶ Todd Coffey,⁷ and Henriette Kuehne^{8,9} 

Analytical toolbox



Quality attributes and test methods used for physicochemical and biological similarity assessment between Herceptin and a biosimilar

Table 2. Quality Attributes and Test Methods used for Physicochemical and Biological Similarity Assessment between CT-P6 and Herceptin®.

Attribute	Risk Ranking	Test/Assay	Measurement	Tier of Statistical Analysis	
Primary Structure	High	Primary Amino Acid Sequence	Molar Absorptivity	Molar absorptivity/ Extinction coefficient	2
Post Translational Modifications	Moderate	Deamidation, Oxidation, Isomerization	Peptide Mapping (HPLC)	Peak profile	3 ¹
			Peptide Mapping (LC-MS)	Peak profile	3 ¹
			N-terminal Sequencing	Sequence identity	3 ¹
			C-terminal Sequencing	Sequence identity	3 ¹
			Peptide Mapping (LC-MS)	% Deamidation (Asn)	2
			Peptide Mapping (LC-MS)	% Oxidation (Met)	3
			Peptide Mapping (LC-MS)	% Isomerization (Asp)	2
			Peptide Mapping (LC-MS)	% N-terminal glutamine	3
			Peptide Mapping (LC-MS)	% C-terminal lysine	3
			Peptide Mapping (LC-MS)	% C-terminal proline amidation	3
			Reduced Peptide	Disulfide bond positions	3
			Analysis	Free thiol (SH groups)	2
			Structure of protein by spectroscopy	a-helical, b-sheet and unordered structures	3 ¹
			Thermal unfolding temperatures	3D conformational epitope exposure	2
			% Monomer content	% Monomer content	2
% HMW Content	Monomer size (kDa)	2			
Monomer size (kDa)	HMW size (kDa)	3 ²			
% Monomer content	% HMW content	2			
Monomer S value	Monomer S value	2			
Dimer S value	% Monomer content	2			
% Monomer content	% Dimer content	2			
% Intact IgG	% Intact IgG	2			
% Sum of non-Assembled Fragments	% Sum of non-Assembled Fragments	2			
IEC-SDS	IEC-SDS	3			
Cell Protein ELISA	Cell Protein ELISA	3			
Cell DNA PCR	Cell DNA PCR	3			
Cell A ELISA	Cell A ELISA	3			

Analytical toolbox





Table 2. (Continued).

Attribute	Risk Ranking	Test/Assay	Measurement	Tier of Statistical Analysis	
Sialic Acids	Low	Oligosaccharide Profiling	%[G1F-GN+NANA]+-[G1F+NANA]+[G2F+NANA]+[G2F+2NANA]	3	
	Low	Sialic Acid Analysis Glycation analysis	NANA (sialic acid / protein, mol / mol) % Glycation at light chain % Glycation at heavy chain	3 3	
Fab Binding	Very High	HER2 Binding	HER2 Binding Affinity (ELISA)	Relative HER2 Binding (%)	2 ³
			Cell-based HER2 Binding Affinity (CELISA)	Relative HER2 Binding (%)	2 ³
Anti-proliferation	Very high	In Vitro Bioactivity (anti-proliferation) using BT-474 Cell	Relative Anti-proliferation (%)	1	
			Relative Anti-proliferation (%)	1	
Fc Binding	Low	C1q Binding (ELISA)	Relative C1q Binding (%)	3	
	High	FcγRIIIa V Type Binding Affinity (SPR)	Relative FcγRIIIa V Type Binding Affinity (%)	2	
FcγRIIIa F Type Binding Affinity (SPR)	Moderate	FcγRIIIb Binding Affinity (SPR)	Relative FcγRIIIa F Type Binding Affinity (%)	2	
			Relative FcγRIIIb Binding Affinity (%)	2	
FcγRIIIa Binding Affinity (SPR)	High	FcγRIIIa Binding Affinity (SPR)	Relative FcγRIIIa Binding Affinity (%)	2	
			Relative FcγRIIIa Binding Affinity (%)	2	
FcγRIIIb Binding Affinity (SPR)	Moderate	FcγRIIIb Binding Affinity (SPR)	Relative FcγRIIIb Binding Affinity (%)	2	
			Relative FcγRIIIb Binding Affinity (%)	2	
FcγRI Binding Affinity (SPR)	Low	FcγRI Binding Affinity (SPR)	Relative FcγRI Binding Affinity (%)	3	
			Relative FcγRI Binding Affinity (%)	3	
FcγRII Binding Affinity (SPR)	Moderate	FcγRII Binding Affinity (SPR)	Relative FcγRII Binding Affinity (%)	2	
			Relative FcγRII Binding Affinity (%)	2	
ADCC	Very High	ADCC (PBMC)	Relative ADCC Potency (%)	1	
			Relative ADCC Potency (%)	1	

¹Tier 3 was assigned because nature of the assays is qualitative despite of "high" or "moderate" risk ranking.
²Tier 3 was assigned due to the trace amount of HMW content to precisely evaluate the molecular weight by MALS.
³Tier 2 was assigned considering HER2 binding affinity does not measure the MoAs (anti-proliferation or ADCC activities) directly relevant to the clinical efficacy of trastuzumab.

Conclusion: assessment of similarity of a mab is using a large toolbox with orthogonal and complementary –looking at different aspects- test methods

Charge Variants	Charge Variants	Moderate (Deamidated/ Isomerization) Very Low (All others)	IEF IEC-HPLC	% Peak 1+Peak 2+Peak 3+Peak 4 % Peak 6 % Peak 5 % Peak 7	2 2 3
Glycosylation	Non-glycosylated Product	Moderate	Reduced CE-SDS	% Non-glycosylated Heavy Chain % L+H	2
	Afucosylated Glycans	Moderate	Oligosaccharide Profiling	%G0+G1+G2	2
	High Mannose Glycans	Moderate	N-linked Glycan Analysis Oligosaccharide Profiling N-linked Glycan Analysis	%G0+G1+G2 %Man5+Man6+ Man8 %Man5	2 2 2

Jihun Lee , Hyun Ah Kang, Jin Soo Bae , Kyu Dae Kim, Kyoung Hoon Lee, Ki Jung Lim, Min Joo Choo, and Shin Jae Chang

Biotechnology Research Institute, R&D Division, Celltrion Inc., Incheon, Korea

REPORT

Evaluation of analytical similarity between trastuzumab biosimilar CT-P6 and reference product using statistical analyses

Jihun Lee , Hyun Ah Kang, Jin Soo Bae , Kyu Dae Kim, Kyoung Hoon Lee, Ki Jung Lim, Min Joo Choo and Shin Jae Chang

Biotechnology Research Institute, R&D Division, Celltrion Inc., Incheon, Korea

MABS
2018, VOL. 10, NO. 4, 547–571
<https://doi.org/10.1080/19420862.2018.1440170>

Table 1. Risk ranking determination and tier classification.

Potential Clinical Impact	Degree of Uncertainty	Risk Ranking	Tier	Quality Attribute / Test Method	
Very High, High, Medium, Low, Very Low	× High, Medium, Low	= Very High High Moderate Low Very Low	1 2 3	Tier 1	
				F(ab') related Activities ³	Anti-proliferation
				Fab-Fc Mediated Activities ³	ADCC (%)

Lee et al., 2018

MABS 2018, VOL. 10, NO. 4, 547–571
<https://doi.org/10.1080/19420862.2018.1440170>

Comparison of charge variants (acidic and basic) of trastuzumab originator and biosimilar products

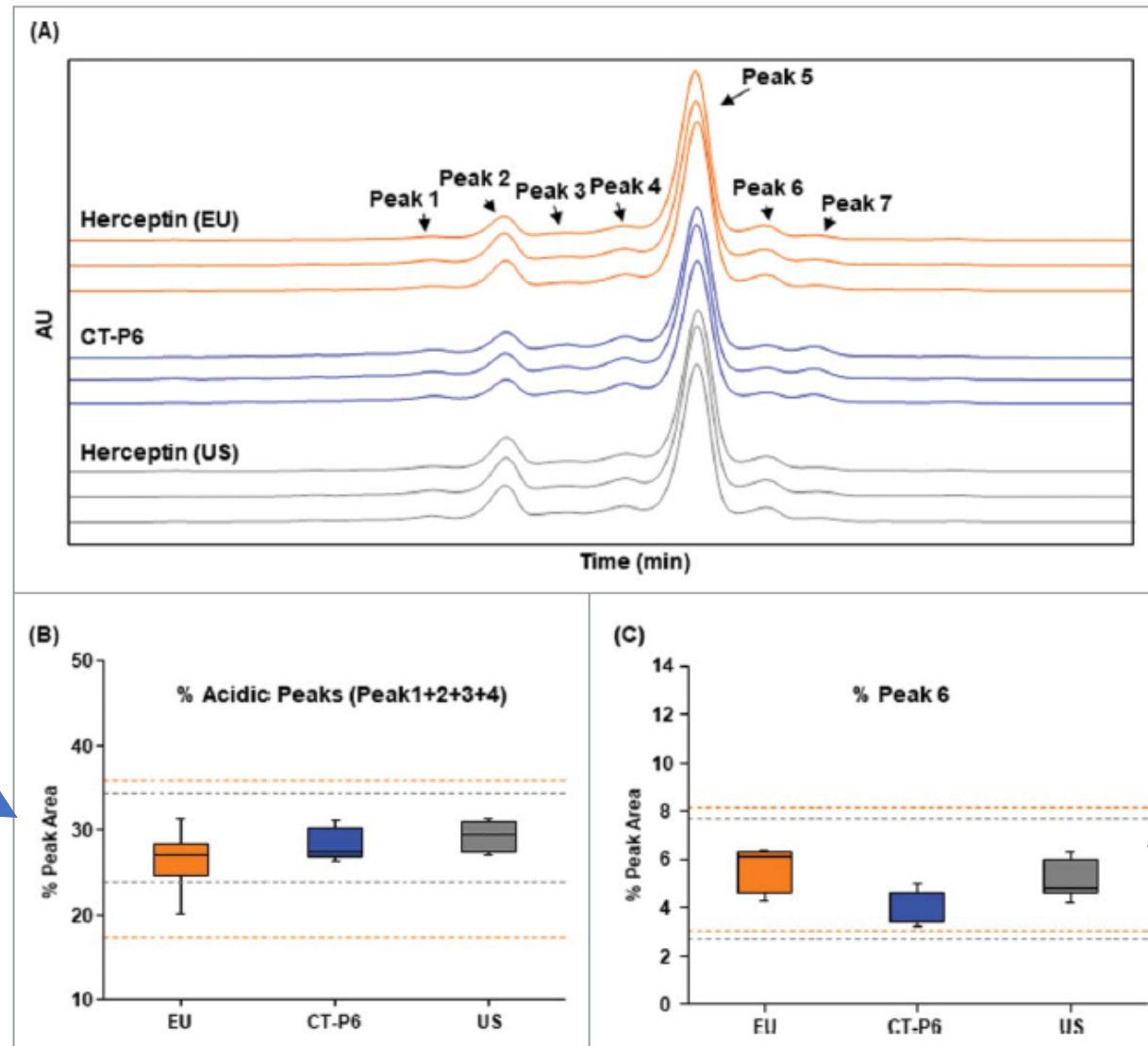
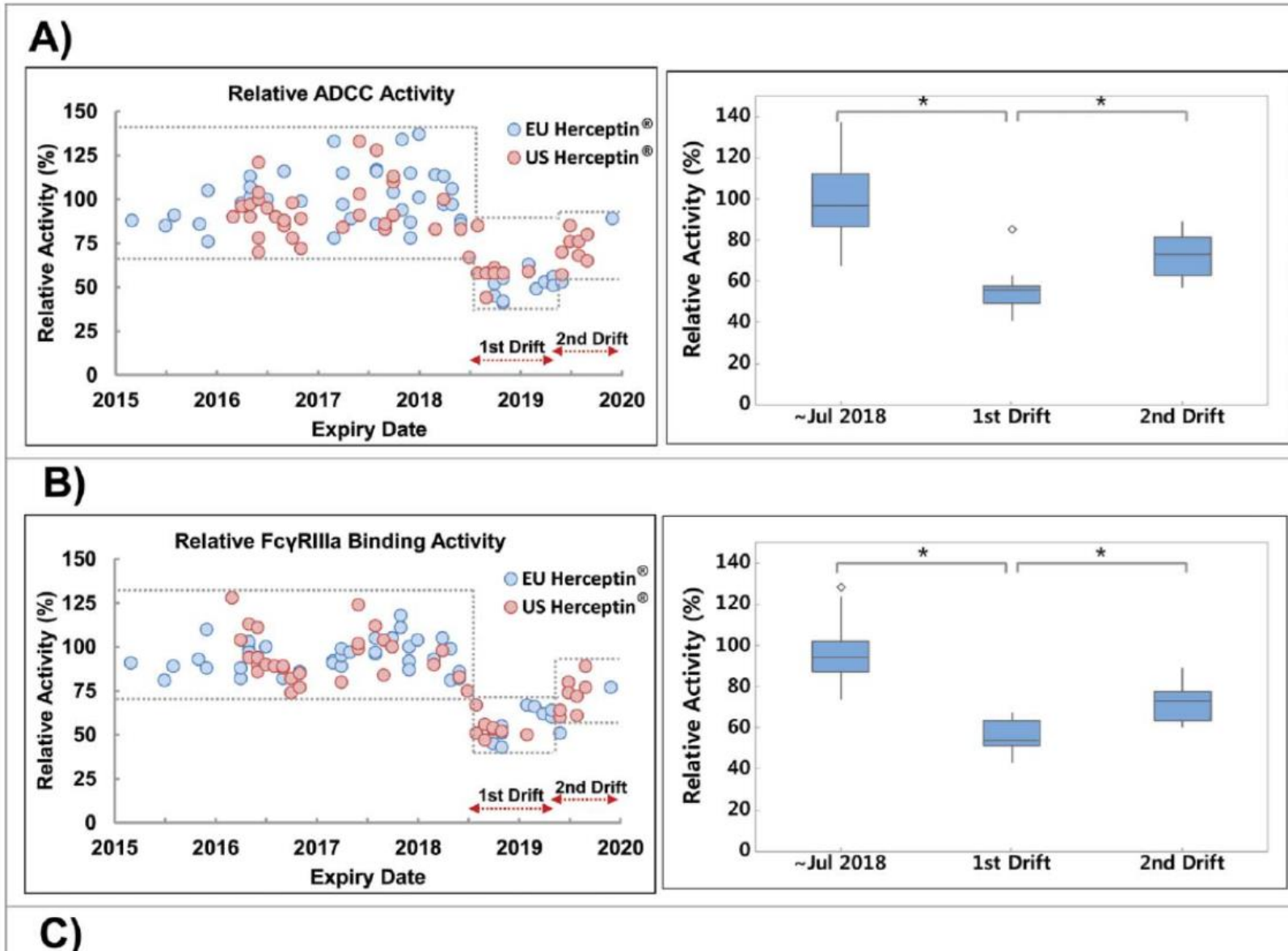


Figure 6. Comparison of charge variants of CT-P6 (blue), EU-Herceptin[®] (orange) and US-Herceptin[®] (grey) analyzed by IEC-HPLC. (A) Representative ion exchange chromatograms are presented for 3 batches of each product. The number and distribution of IEC-HPLC peaks are conserved between CT-P6 and RMPs. (B) Box plots of acidic peaks % (Peak 1 + Peak 2 + Peak 3 + Peak 4) in IEC-HPLC, (C) Box plot of Peak 6 % in IEC-HPLC. Orange and grey broken lines represent quality range of EU-Herceptin[®] and US-Herceptin[®], respectively. Box plot shows the interquartile range (box), median (band inside of box), maximum and minimum values (whiskers).

The innovator product drifts, from Lee et al., 2018



Evolution and/or Drifting

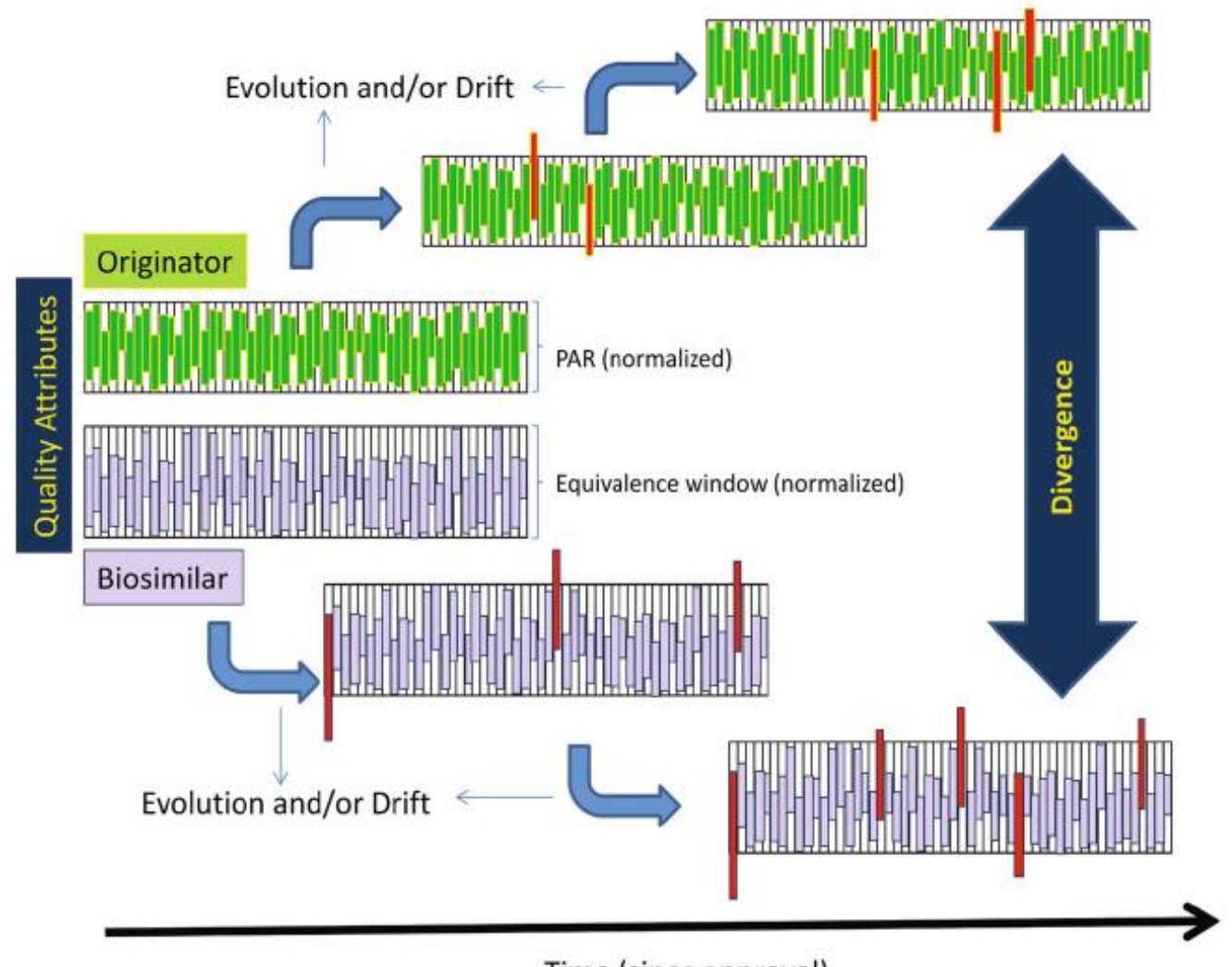
Drift, Evolution, and Divergence in Biologics and Biosimilars Manufacturing

Sundar Ramanan · Gustavo Grampp

Drift, Evolution, and Divergence in Biologics

Fig. 6 Post-licensure evolution and/or drift can lead to product divergence. *PAR* proven acceptable range

Herceptin[®], trastuzumab
EMA: Procedural steps taken and scientific information after the authorisation: 145



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Basic information source: formulation differences

Biosimilars in the EU

Information guide for healthcare professionals

Prepared jointly by the European Medicines Agency
and the European Commission

‘Some differences may be allowed if they have no effect on safety and efficacy - for example differences in the formulation of the medicine (e.g. excipients), presentation (e.g. powder to be reconstituted versus solution ready for injection)’.

Humira and biosimilars in the EU

	Humira® ('new')	Humira® ('classic')	Imraldi®	Amgevita™	Cyltezo®	Hyrimoz®	Hulio®
Citrate	N	Y	Y	N	N	Y	N
Needle gauge	AI: 29 PFS: 29	AI: 27 PFS: 27	PFS: 29 AI: 29	PFS: 29 AI: 27	PFS: 27 AI: 27	PFS: 27 AI: 27	AI:20 PFS:29
Latex*	N	Y	N	Y	Y	Y	N
pH	5.2 [†]	5.2	5.2	5.2	5.2	5.2	5.2
Volume (mL)	0.4	0.8	0.8	0.8	0.8	0.8	0.8
Complete formulation	Mannitol, Polysorbate 80, WFI	Mannitol, Polysorbate 80, Sodium hydroxide, Citric acid monohydrate, Sodium citrate, Sodium dihydrogen phosphate dihydrate, Disodium phosphate dihydrate, Sodium chloride, WFI	Sorbitol, Polysorbate 20, Sodium citrate, Citric acid monohydrate, Histidine, Histidine hydrochloride monohydrate, WFI	Sucrose, Polysorbate 80, Glacial acetic acid, Sodium hydroxide (pH), WFI	Trehalose dihydrate, Polysorbate 80, Glacial acetic acid, Sodium acetate trihydrate, WFI	Mannitol, Polysorbate 80, Adipic acid, Citric acid monohydrate, Sodium chloride Hydrochloric acid (pH) Sodium hydroxide (pH) WFI	Sorbitol, Polysorbate 80, Monosodium glutamate, Methionine, Hydrochloric acid (pH) WFI
Approved shelf life	2 years	2 years	3 years	2 years	2 years	2 years	2 years
Room temp stability	maximum of 25°C for a period of up to 14 days (except vial)	maximum of 25°C for a period of up to 14 days	maximum of 25°C for a period of up to 14 days* (28 days published)	maximum of 25°C for a period of up to 14 days	maximum of 25°C for a period of up to 14 days	maximum of 25°C for a period of up to 14 days	maximum of 25°C for a period of up to 14 days

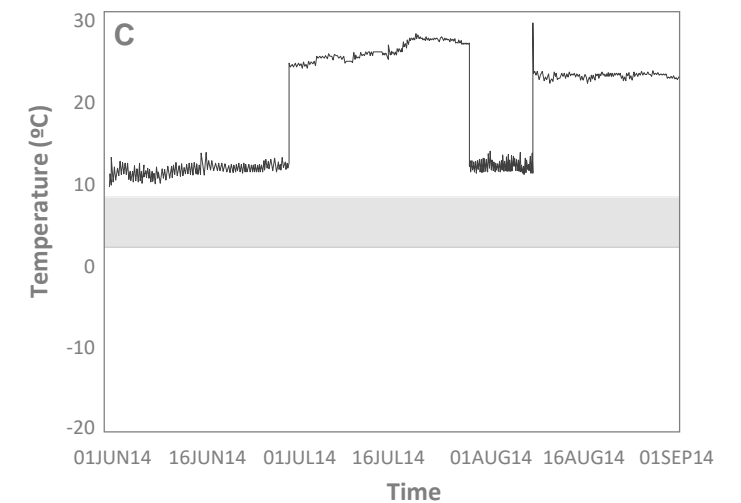
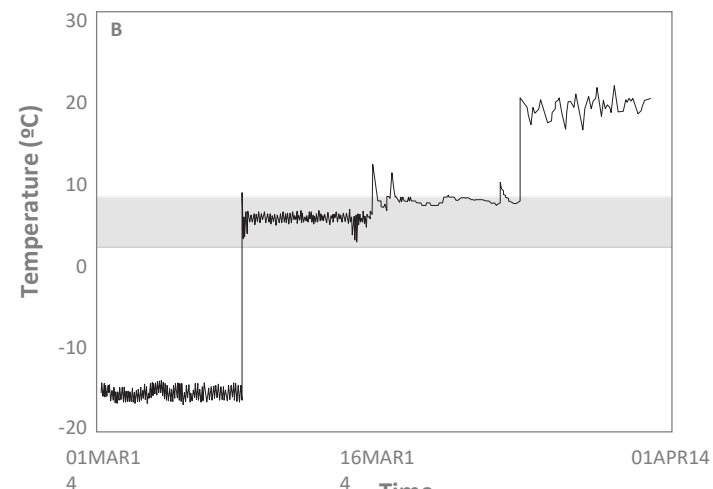
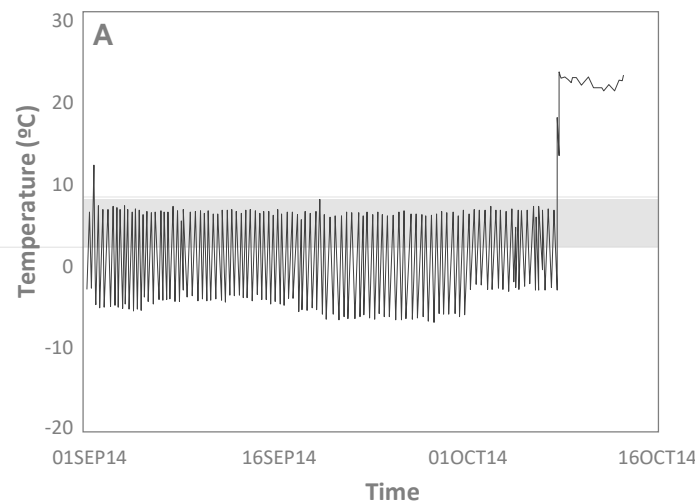
In the Netherlands in December 2018 a 80% price drop of Humira, savings 180 million euros in the NL

Product stability is critical: many patients do not store biologics correctly

Only 6.7% of the patients stored all bDMARDs packages within the defined SmPC-recommended temperature range

24.3% of patients stored their bDMARD for more than 2 hours consecutive time below 0°C and 2.0% for more than 2 hours above 25 °C

Examples of deviation patterns among patients who did not store bDMARDs within the SmPC-recommended temperature range



Survey on transportation and storage of biological therapies by patients
Europ. J. Rheumatology 2019

Maira Arias Saavedra , Carolina Aimò , Jose Astudillo Andrade , Damaris Alvarez , Gabriel Sequeira , Eduardo Kerzberg 

Vlieland et al. Rheumatology 2016;55:704-709

SmPC-recommended temperature range depicted by the horizontal green bars

From Ebbers

Considerations for Biologics and Non-biological Complex Drugs (NBCDs)

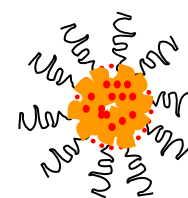
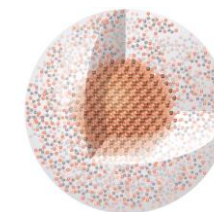
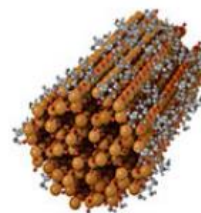
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What is are NBCDs = Non-Biological Complex Drugs

A non-biological complex drug...

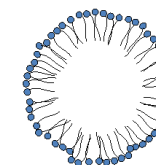
- ... is a synthetic medicinal product that is **not a biological medicine**
- ... with an active substance that is **not homo-molecular** but contains different (closely related, often nano-particulate) structures
- ... that **cannot be fully characterized** by physicochemical analytical means.

A **well-controlled** robust manufacturing process is fundamental to ensure quality, safety and efficacy.

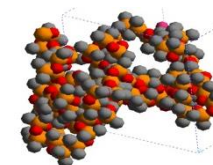


Micelles

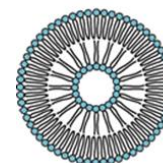
Iron-carbohydrate complexes



Nanoemulsions



Polymers



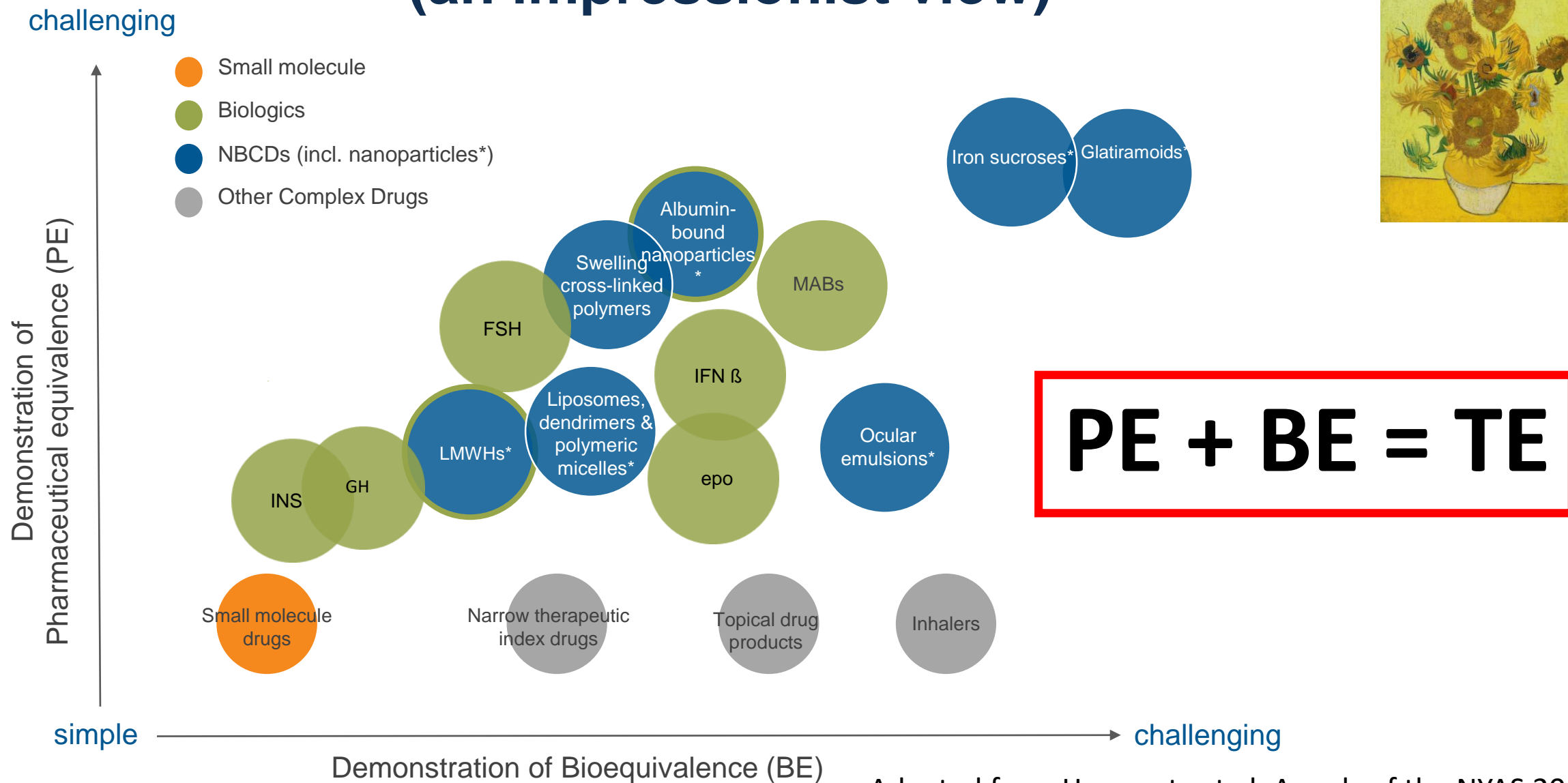
Liposomes



Dendrimers



The complex drug –many nanomedicines- landscape (an impressionist view)



Adapted from Hussaarts et al. Annals of the NYAS 2016

What is an NBCD? (1)

NBCDs are used to treat a **variety of serious medical conditions** including cancer, auto-immune diseases, infectious diseases, anemia, and more.



Doxorubicin liposomes

- Cancer
- Originator: Doxil® (Janssen)



Glatiramer acetate

- Multiple sclerosis
- Originator: Copaxone® (Teva Pharmaceuticals)



Cyclosporine ophthalmic emulsion

- Chronic dry eye disease
- Originator: Restasis® (Allergan)



Iron sucrose




- Anemia
- Originator: Venofer® (Vifor Pharma)



Sevelamer carbonate

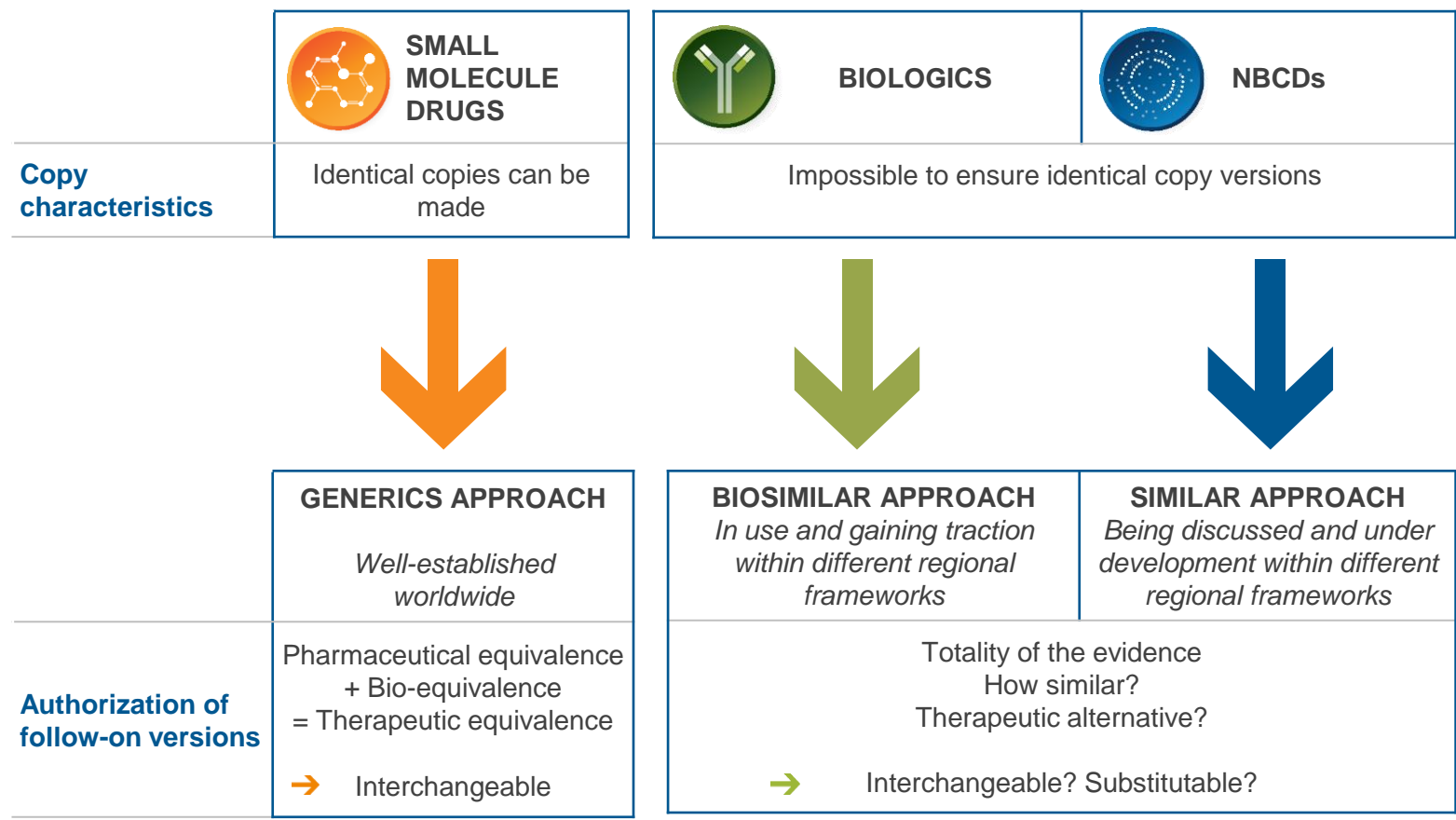
- Control of phosphorus levels (chronic kidney disease)
- Originator: Renvela® (Sanofi)

How do NBCDs compare to other drugs?

	 SMALL MOLECULE DRUGS	 BIOLOGICS	 NBCDs
Molecular weight	Low (<500)	High (range 5-900 kDa)	
Structure	Simple, well-defined	Complex, heterogeneous, defined by manufacturing process	
Modifications	Well-defined	Many options	
Manufacturing	Chemical synthesis	Produced in living cells or organisms	Synthetic technologies (incl. nanotech)
Stability	Stable	Generally unstable, sensitive to external conditions	
Immunogenicity	Mostly non-immunogenic	Mostly immunogenic	Immunogenicity varies
Copy characteristics	Identical copies can be made	Impossible to ensure identical copy versions	

Adapted from GaBI Online – Generics and Biosimilars Initiative www.gabionline.net/Biosimilars/Research/Small-molecule-versus-biological-drugs, based on Declerck and Schellekens.

The similarity approach for biologics and many NBCDs



Based on Schellekens et al; Regul Toxicol Pharmacol. 2011 Feb;59(1):176-83.



The EU regulatory landscape of non-biological complex drugs (NBCDs) follow-on products: Observations and recommendations

K. Klein ^{a, b, c}, P. Stolck ^{a, b, c}, M.L. De Bruin ^{a, d}, H.G.M. Leufkens ^{a, b}, D.J.A. Crommelin ^e, J.S.B. De Vlieger ^b

Show more

<https://doi.org/10.1016/j.ejps.2019.03.020>

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85 NBCD-generics approved in the EU.

2 via the centralized procedure EMA
83 outside the centralized procedure.

Examples of clinical non-equivalence described.

And the US situation?

Next presentations will describe current policies.....



The switch from Iron Sucrose Similar to Venofer[®] reduces i.v. iron and EPO dosing in HD-patients¹

**34.3% less
i.v. iron dosing
with Venofer[®]**



960 mg i.v. iron less per HD-patient/year with Venofer[®] **p<0.001**

**12.5% less ESA
consumption after
switching to
Venofer[®]**



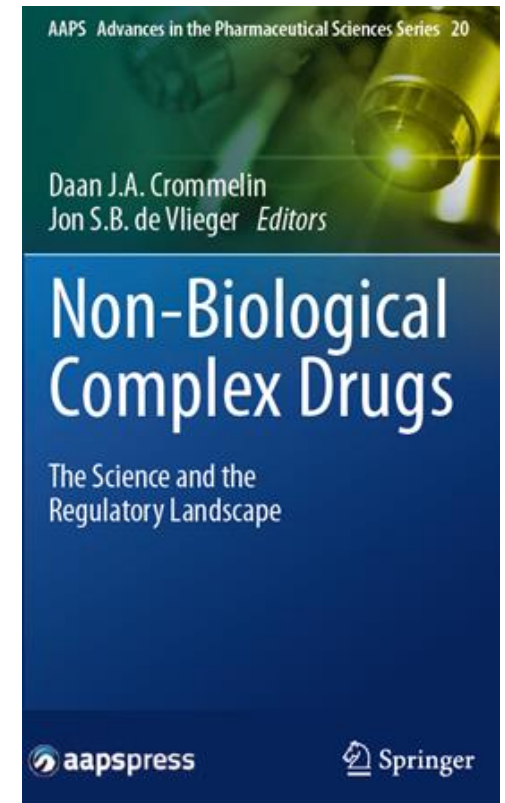
190.8 µg ESA less per HD-patient/year after switch from ISS to Venofer[®] **p<0.001**

*1 syringe of epoetin-α calculated as weekly dose of 3'000 IE/0.3 ml (25.2 µg/0.3 ml)

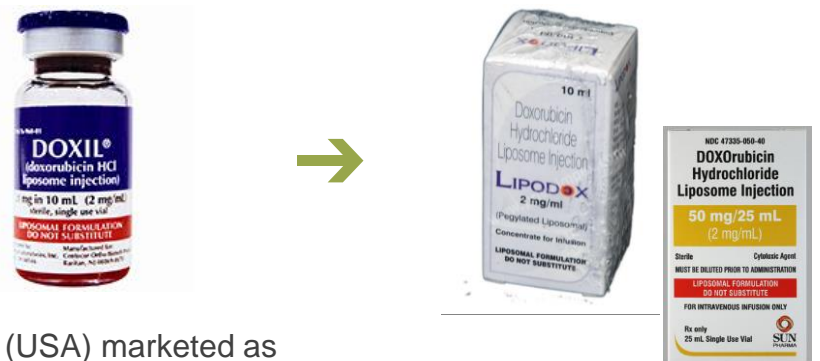
- A prospective, observational multi-centric study comparing two subsequent treatment periods of 13 months each, including 342 HD pats.
- Hb levels were stable over two treatment periods of 13 month each
- T_{SAT} went up from 28.6±7.2% to 30.7±7.6% (**p<0.001**) after switch to Venofer[®]
- Ferritin increased from 507ng/ml to 579 ng/ml (**p<0.001**) after switch to Venofer[®]



¹ Agüera ML, PLoS One10(8):e0135967 doi:10.1371/journal.pone.0135967



Complexity leads to different regulatory approaches



Doxil® (USA) marketed as Cealyx® (EU) by Janssen

Lipodox (Sun Pharma)
 FDA (2012): temporarily imported without approval due to shortage of Doxil

DOXOrubicin Sun (Sun Pharma)
 FDA (2013): approved as a generic for Doxil
 EMA (2016): rejected as a generic for Cealyx



Copaxone® Teva Pharmaceuticals

Glatopa (Momenta)
 FDA: approved in 2015 through Generics application based on sameness defined by FDA, without clinical studies

Glatiramer Acetate (Synthon)
 EMA: Approved in 2016 through hybrid application, including one Phase III study

Considerations for Biologics and Non-biological Complex Drugs (NBCDs)

- Introduction: Complex drugs..... A multifaceted landscape
- A glance at the regulatory framework for biosimilars
- CQA assessment, comparability, evolution, drift and divergence
- Formulation: freedom to operate, does it make a/the difference?
Stability and handling
- Market penetration in the EU, consequences
- **Non-Biological Complex Drugs (NBCD):** similarity with biosimilars.....
Published dissimilarity observed outside the USA. Present regulatory schemes. How to proceed.
- **Conclusions**

Conclusions.....

The biosimilar concept has gained ground and is affecting the (economy of) the health care system.

The complexity of medicines is increasing at a rapid pace (Nanomedicines and Advanced Therapies Medicinal Products, Combination products) and so are the questions around their quality, handling and affordability.

Are paradigm shifts in the regulatory arena needed?



Complex Medicines: Science, Regulation, and Accelerating Development



nyas.org/ComplexMedicines2019



#ComplexMedicines2019



May 13, 2019

8:00 AM – 6:00 PM

The New York Academy of Sciences

This symposium will outline the future of complex medicines, including the best scientific approaches for their development and regulation, challenges in the assessment of equivalence, and how to ensure timely access for patients.

Presented By:

Non Biological
Complex Drugs
working group

