

1 **Quantitative analysis of cholesterol oxidation products and desmosterol in parenteral**
2 **liposomal drug products**

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9 Cholesterol is one of the major structural components of liposome bilayers. Cholesterol is
10 vulnerable to oxidation, leading to a variety of cholesterol oxidation products (COPs) during
11 liposome preparation and/or storage. The oxidation of cholesterol to COPs could cause the
12 physical properties of liposome bilayers to change, resulting in “leaking” of the drug from the
13 liposome. This altered liposome stability could further affect the safety and efficacy of the
14 liposomal drug, and the presence of bioactive COPs could cause unwanted physiological
15 responses. Herein, we report a liquid chromatography – mass spectroscopy (LC-MS) based
16 analytical method for separating and quantifying COPs present in liposomal parenteral drug
17 formulations from five different vendors. Results show that six COPs and desmosterol
18 (cholesterol precursor) have been detected in liposomal drug products (LDPs). 7 α -
19 hydroxycholesterol, 7 β -hydroxycholesterol, 7-keto-cholesterol, and desmosterol were the major
20 impurities in LDPs. It is worthy to note that none of USP/NF grade cholesterol excipient contains
21 COPs and this suggests that COPs are generated during liposome preparation and/or storage.
22 This method has been validated according to USP validation of compendial procedures, and the
23 validated method can provide potentially referenceable information for the quantification of
24 cholesterol related impurities presented in liposomal drug formulations.